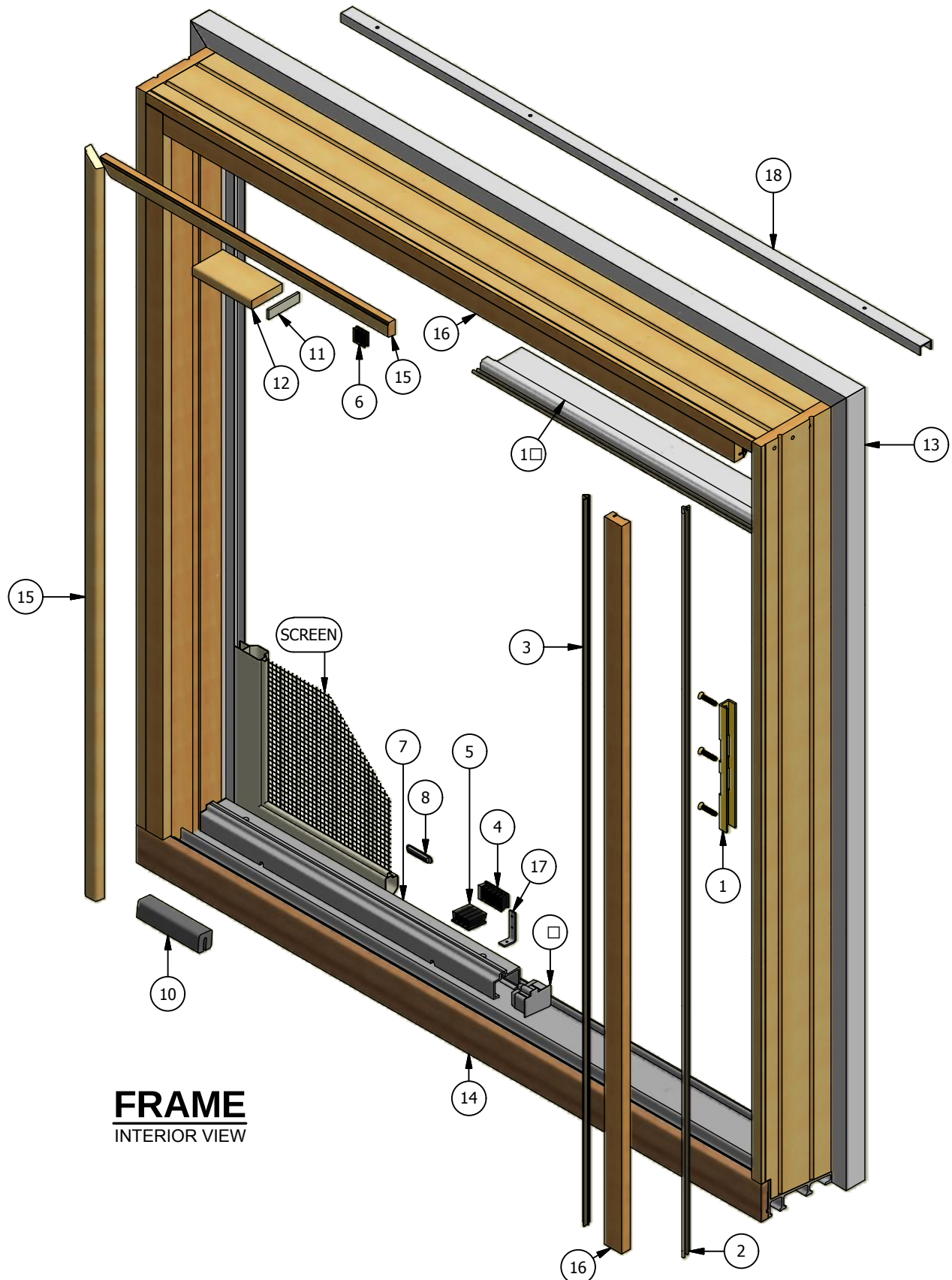


Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

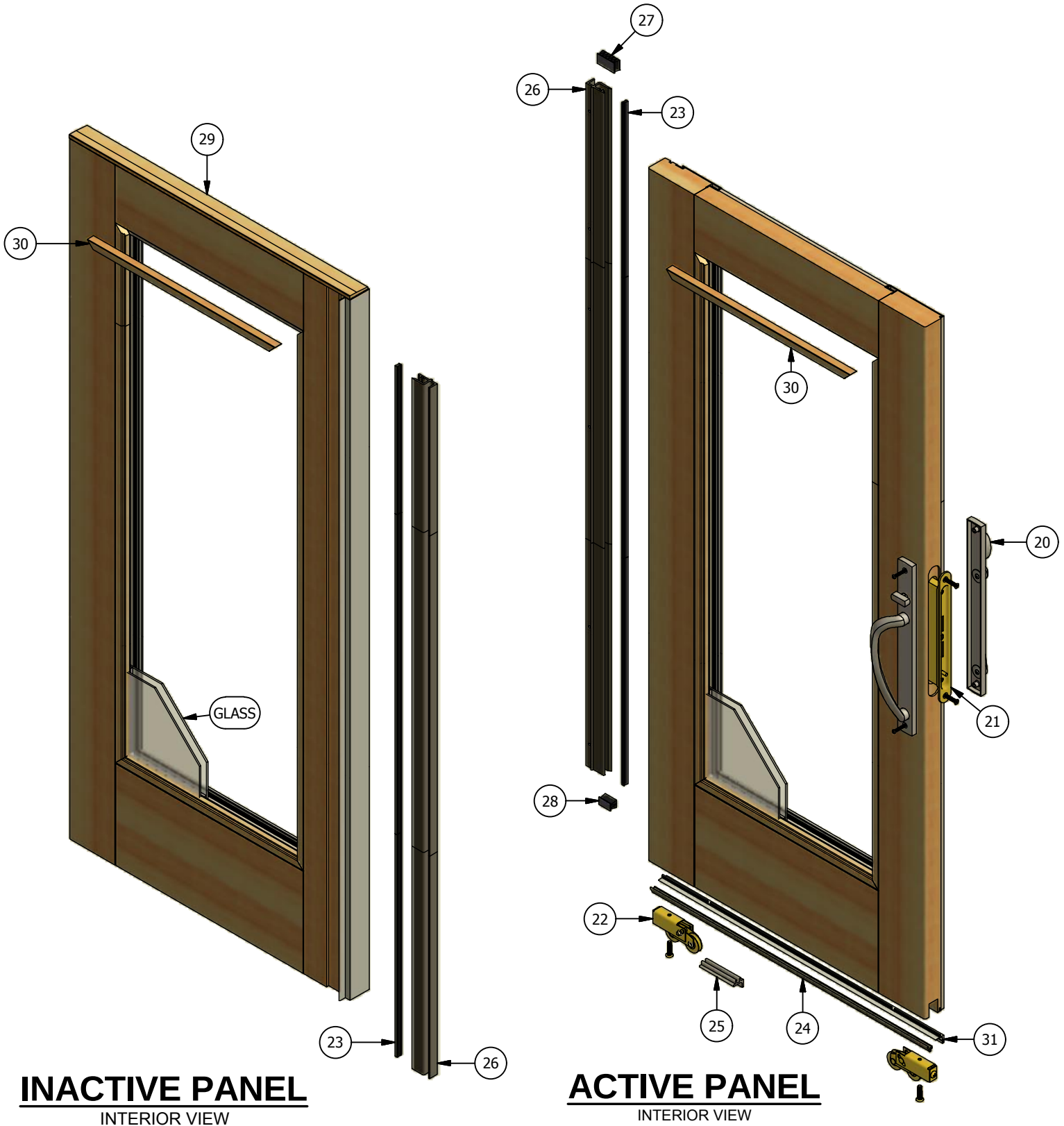
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

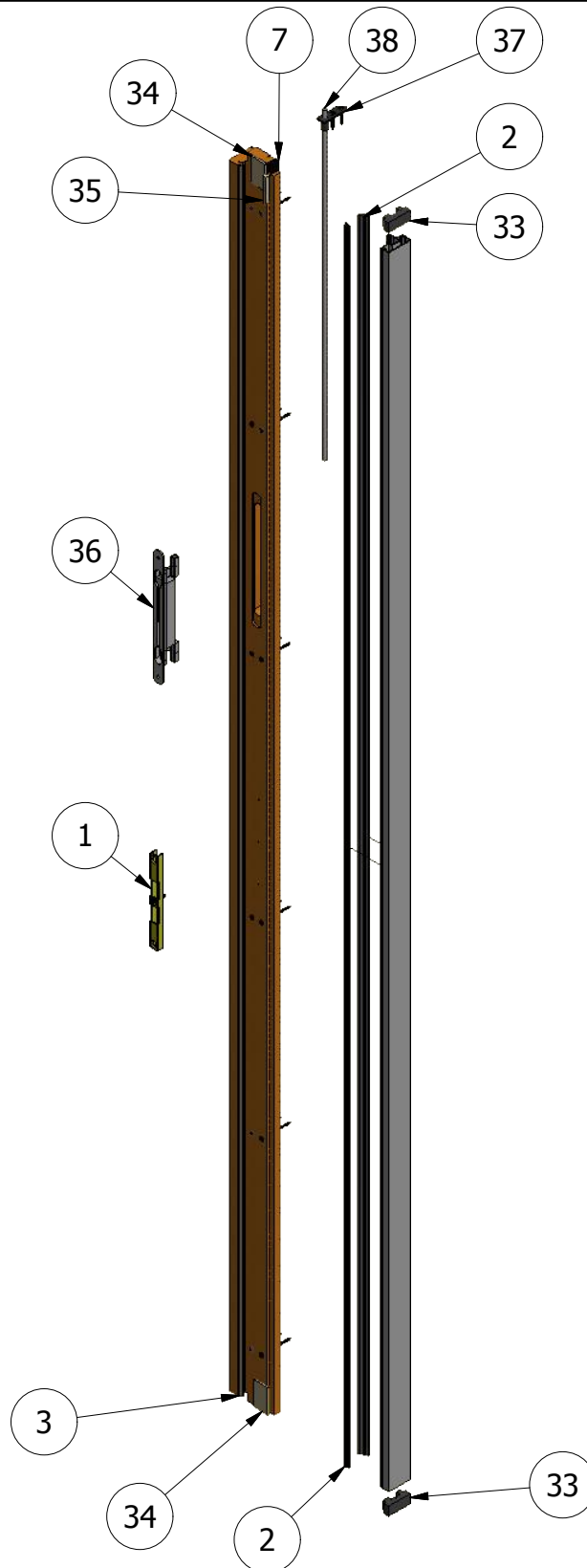
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

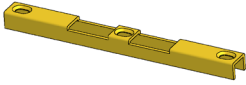
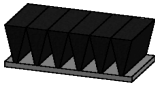
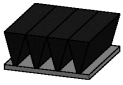
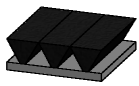
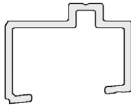
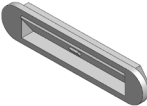
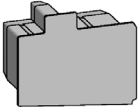


QUAD ASTRAGAL

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

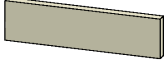
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	1	Keeper (April '07 - Current)	Standard		2480053
			Seacoast		2480056
		Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Standard		508105
			Seacoast		518105
	2	Active Jamb / Head Cover / Astragal Weatherstrip	Rolls Beige	1000'	2384180
			Rolls Bronze	1000'	2384181
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177
	4	Setting Block Dust Pad			2384131
	5	Sill Dust Pad			2384130
	6	Upper Frame / Astragal Dust Pad			2384133
	7	Setting Block	Grey	2-6	2384704
			Grey	3-0	2384708
			Grey	4-0	2384712
			Brown	2-6	2384705
			Brown	3-0	2384709
			Brown	4-0	2384713
	8	Setting Block Weep Cover	Grey		2384140
			Brown		2384141
	9	Setting Block End Cap (LH Shown)	Grey	LH	2384750
			Grey	RH	2384753
			Brown	LH	2384751
			Brown	RH	2384754



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

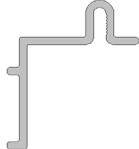
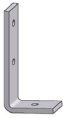
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	10	Sill Bumper	Grey Brown		2384981 2384982
	11	Head Bumper Pad			Beige 2384983 Black 2384179
	12	Head Bumper Block	8' Pine Lineal		2386225
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261
	15	Inactive Jamb Parting Stop	9' Pine Lineal 10' Pine Lineal		2385414 2380772

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
  Not Shown on Assembly Dwg	16	Head & Side Jamb Interior Stop (Q3 2018 - Current) (*Prior to Q3 2018)	Pine	5-0	2395402
			Pine	6-0	2395409
			Pine	8-0	2395413
			*Pine	10-0	2385491
			*Pine	12-0	2385492
			*Pine	16-0	2385493
		Side Jamb Interior Stop (Q3 2018 - Current)	Pine	6-8	2385460
			Pine	6-10	2385461
			Pine	8-0	2385462
			Pine	9-0	2385463
		Interior Stop Bracket			2384975
		Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6)			508157
		Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)			500007
 		Quad Head Jamb Interior Stop (Q3 2018- Current)	Pine	5-0	2395402
			Pine	6-0	2395409
			Pine	8-0	2395413
			Pine	10-0	2385498
			Pine	12-0	2385499
			Pine	16-0	2385501
		Quad Interior Stop Bracket			481042
		Int. Stop Bracket to Frame Screws #8 x 3/4" Screw (Qty.12)			508060
	17	Inactive Panel Bracket			2384970
		Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			500005
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085
	19	Head & Side Jamb Cover	White		2384780
		Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)			508102

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	20	Contemporary (Signature) Handle Set (May '09 - Current)	No Keyed Lock		
			White		2480000
			Black		2480001
			Faux Bronze		2480002
			Brass		2480003
			Satin Nickel		2480004
			Polished Chrome		2480005
			Brushed Chrome		2480006
			Antique Brass		2480007
			Antique Nickel		2480009
			Oil Rub Bronze		2480010
			Set Keyed Lock		
			White		2480011
			Black		2480012
			Faux Bronze		2480013
			Brass		2480014
			Satin Nickel		2480015
			Polished Chrome		2480016
			Brushed Chrome		2480017
			Antique Brass		2480018
			Antique Nickel		2480019
			Oil Rub Bronze		2480020
 Not Shown on Assembly Dwg		Signature Dummy Handle Set (For Quad Unit Only)	Keyed Cylinder		
			Bright Brass		2480030
			Satin Nickel		2480031
			Antique Brass		2480032
			Brushed Chrome		2480033
			Oil Rub Bronze		2480034
			Polished Chrome		2480040
			White		2480060
			Black		2480061
			Faux Bronze		2480062
		Handle Set Screw Pack	Polished Chrome		2480063
			Brushed Chrome		2480064
			Antique Brass		2480065
			Satin Nickel		2480067
			Bright Brass		2480068
			Oil Rubbed Bronze		2480069
			Antique Nickel		2480070
			Black		2480071
			Faux Bronze		2480072
			Brass		2480073
			Antique Brass		2480074
			White		2480075
			Satin Nickel		2480076
			Polished Chrome		2480077
			Oil Rubbed Bronze		2480078
			Brushed Chrome		2480079
			Antique Nickel		2480080

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Euro Handle Set (Q2 2021 - Current)	No Keyed Lock		
			Antq Brass (available Q4 2017)		2490031
			White		2490032
			Satin Nickel		2490033
			Polished Chrome		2490034
			ORB		2490035
			Brushed Chrome		2490036
			Black		2490038
			Faux Brz		2490039
			Brass (available Q4 2017)		2490040
		Euro Dummy Handle Set (For Quad Unit Only)	Set Keyed Lock		
			Antq Brass (available Q4 2017)		2490041
			White		2490042
			Satin Nickel		2490043
			Polished Chrome		2490044
			ORB		2490045
			Brushed Chrome		2490046
			Black		2490048
			Faux Brz		2490049
			Brass (available Q4 2017)		2490050
			Keyed Cylinder		
			Bright Brass		2480030
			Satin Nickel		2480031
			Antique Brass		2480032
			Brushed Chrome		2480033
			Oil Rub Bronze		2480034
			Polished Chrome		2480040
			Antq Brass		2490051
			White		2490052
			Satin Nickel		2490053
			Polished Chrome		2490054
			ORB		2490055
			Brushed Chrome		2490056
			Black		2490058
			Faux Brz		2490059
			Brass		2490060

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

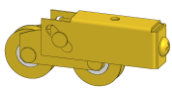
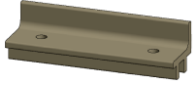
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Flush Mounted Handle Set (Q2 2018 - CURRENT)	Black	OOXO	2384937
			Black	OXOO	2384938
			Faux Bronze	OOXO	2384931
			Faux Bronze	OXOO	2384932
			Satin Nickel	OOXO	2384933
			Satin Nickel	OXOO	2384934
		Flush Dummy Handle Set (For Quad Units Only)	Oil Rubbed Bronze	OOXO	2384935
			Oil Rubbed Bronze	OXOO	2384936
			Faux Bronze		2384939
			Satin Nickel		2384940
			Oil Rubbed Bronze		2384941
			Black		2384942
		Imperial Handle Set (January '05 - May '09)	Brass Operator		2384020
			Brass Lock		2384021
			Antique Brass Operator		2384030
			Antique Brass Lock		2384031
			Polished Chrome Operator		2384040
			Polished Chrome Lock		2384041
			White Operator		2384060
			White Lock		2384061
			Brushed Chrome Operator		2384045
			Brushed Chrome Lock		2384046
			Oil Rubbed Bronze Operator		2384025
			Oil Rubbed Bronze Lock		2384026
			Satin Nickel Operator		2384075
			Satin Nickel Lock		2384076
			Std Wood Black Operator		2384005
			Std Wood Black Lock		2384006
			Std Wood White Operator		2384000
			Std Wood White Lock		2384001
			Black Operator		2384077
			Black Lock		2384073
			Antique Nickel Operator		2384078
			Antique Nickel Lock		2384074

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

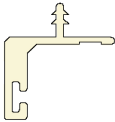
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09)	2384009		
		Imperial Strike Plate Screws #10 x 1 1/4" Screw	508105		
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)	The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the replacement gear.		
	21	Lock Gear (April '07 - Current)	Standard		2480052
		Lock Gear Screws #10 x 1 1/4" Screw	Standard		508105
	22	Precision Ball Bearing Roller	Standard		2480059
		Roller Screw (1 per roller) #10 x 1/2" Screw	Standard		508106
	23	Interlock Weatherstrip	2384110		
	24	Active Panel Sill Weatherstrip	2381654		
	25	Active Panel Bracket	2384768		
		Active Panel Bracket Screws #10 x 2" Screws			
	26	Interlock - Beige / Black	Active	6-8	2384760 / 2384860
			Inactive		2384761 / 2384861
			Active	6-10	2384762 / 2384862
			Inactive		2384763 / 2384863
			Active	8-0	2384764 / 2384864
			Inactive		2384765 / 2384865
			Active	9-0	2384766 / 2384866
			Inactive		2384767 / 2384867
		Interlock Screws #8 x 3/4" Screw	508152		

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

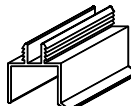
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	27	Upper Panel Dust Pad			2384131
	28	Lower Panel Dust Pad			2384132
	29	Inactive Head Filler Strip		1-2 1-4 1-6 2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128
	30	Glass Stop	8' Pine Lineal		2380890
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
	30	Contemporary Glass Stop	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal		2922300 2922300-A 2922300-F
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
Not Shown on Assembly Dwg 	31	Active Panel Sill Weatherstrip Bracket	Bronze Hunter Green Mill Finish* Black		2384552 2384553 2384555 2384556

*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

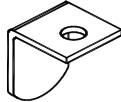
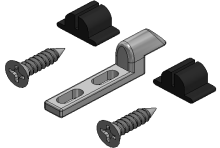
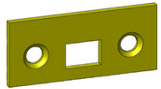
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)			Beige 8046-1 Black 2384178
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal) Quad Screen Astragal Screws #6 x 1" Screw	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807 550261
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384380
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Screen Stop			6138
		Quad Screen Stop #6 x 3/4" Screw			500005
 Not Shown on Assembly Dwg		Screen Keeper			659889
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054
		Head Strike Plate with Screws	Satin Nickel		2384099