

Pinnacle Prime & Legend Zero mull Installation

<u>Parts Needed</u>	<u>Tools Needed</u>	<u>Materials Needed</u>
<ul style="list-style-type: none"> Exterior Mull Cover Interior Mull Cover Nail Fin Drip Cap 	<ul style="list-style-type: none"> Hammer Tape Measure & Saw Chisel Clamp Silicone, Nail, and Staple Gun 	<ul style="list-style-type: none"> 100% Silicone Liquid Nails Corrugated Staples (1/2") 2" Nails Gusset Plate 1/2", 16 gauge staples

Zero Mull Construction

- A. Apply 3/16" silicone bead between mullled units, in the nail fin groove and on both edges going toward the exterior of the unit (figure 1).
- B. Push the units together squeezing out silicone on the edge of the frame and clamp the units together (figure 2).

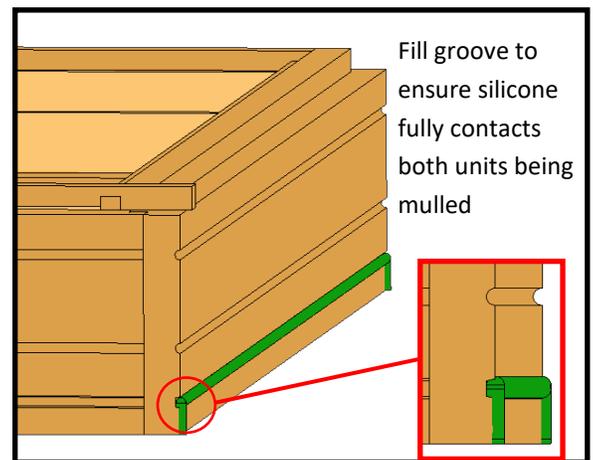


Figure 1

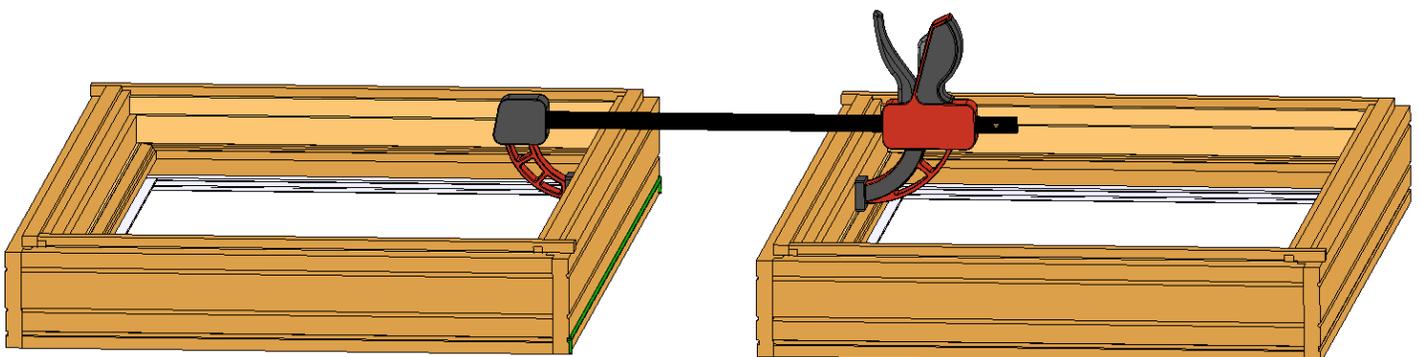


Figure 2

Zero Mull Construction

C. Apply corrugated staples 3" from ends of mull and 6"- 8" spaced down the length of the securing the units together (figure 3).

- Clamps can be removed

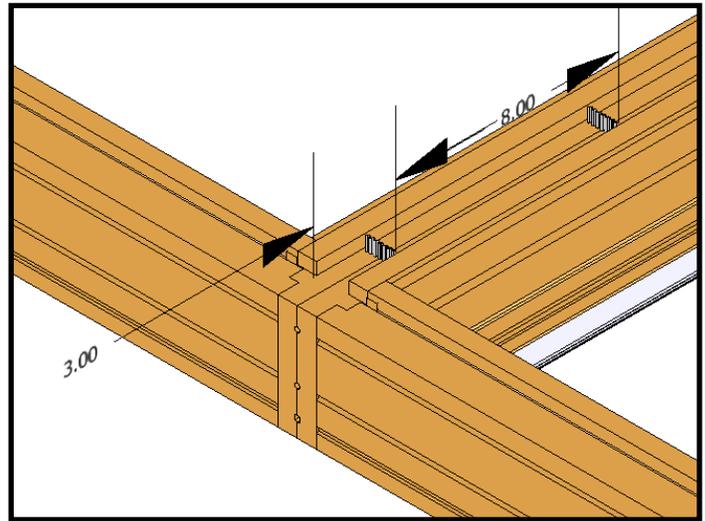


Figure 3

E. Measure, Cut, and staple inside mull cover, Staple 3" from frames edge and every 8"-10" down the length of the mull then turn the unit clad side up (figure 4).

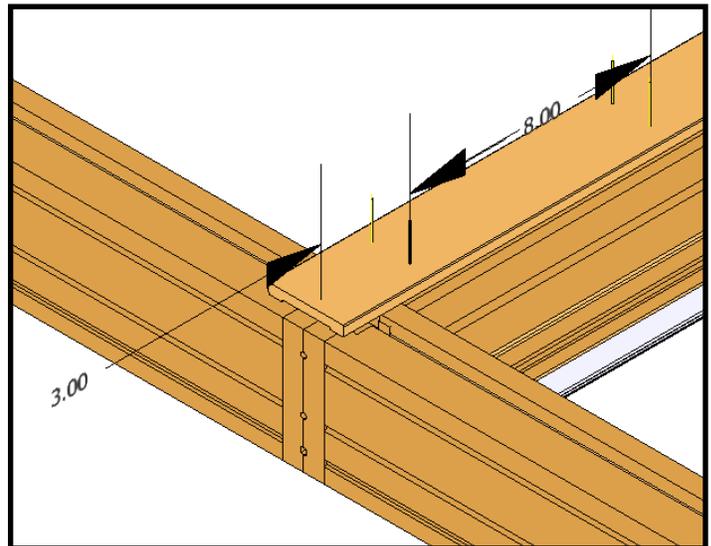


Figure 4

Zero Mull Construction

F. Flip the mullled units over and repeat steps C and E.

-(Exterior Mull Cover Only) Apply silicone along the mull joint sealing all gaps before applying mull cover (figure 4).

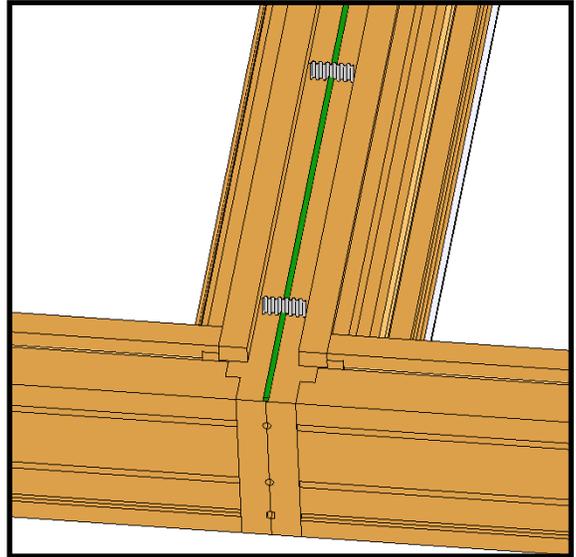


Figure 4

I. Apply gusset plates to mull joints using two 1/2", 16 gauge staples per side (figure 5).

- none on DH & door sills.
- may need to be removed later if subsill is applied.

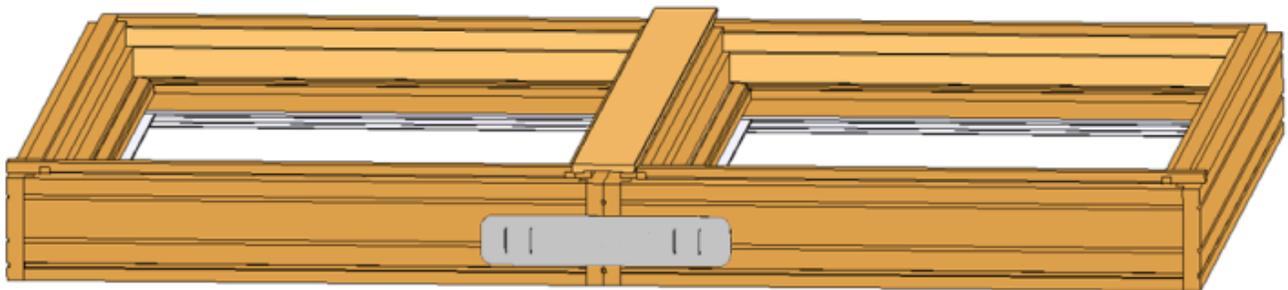


Figure 5