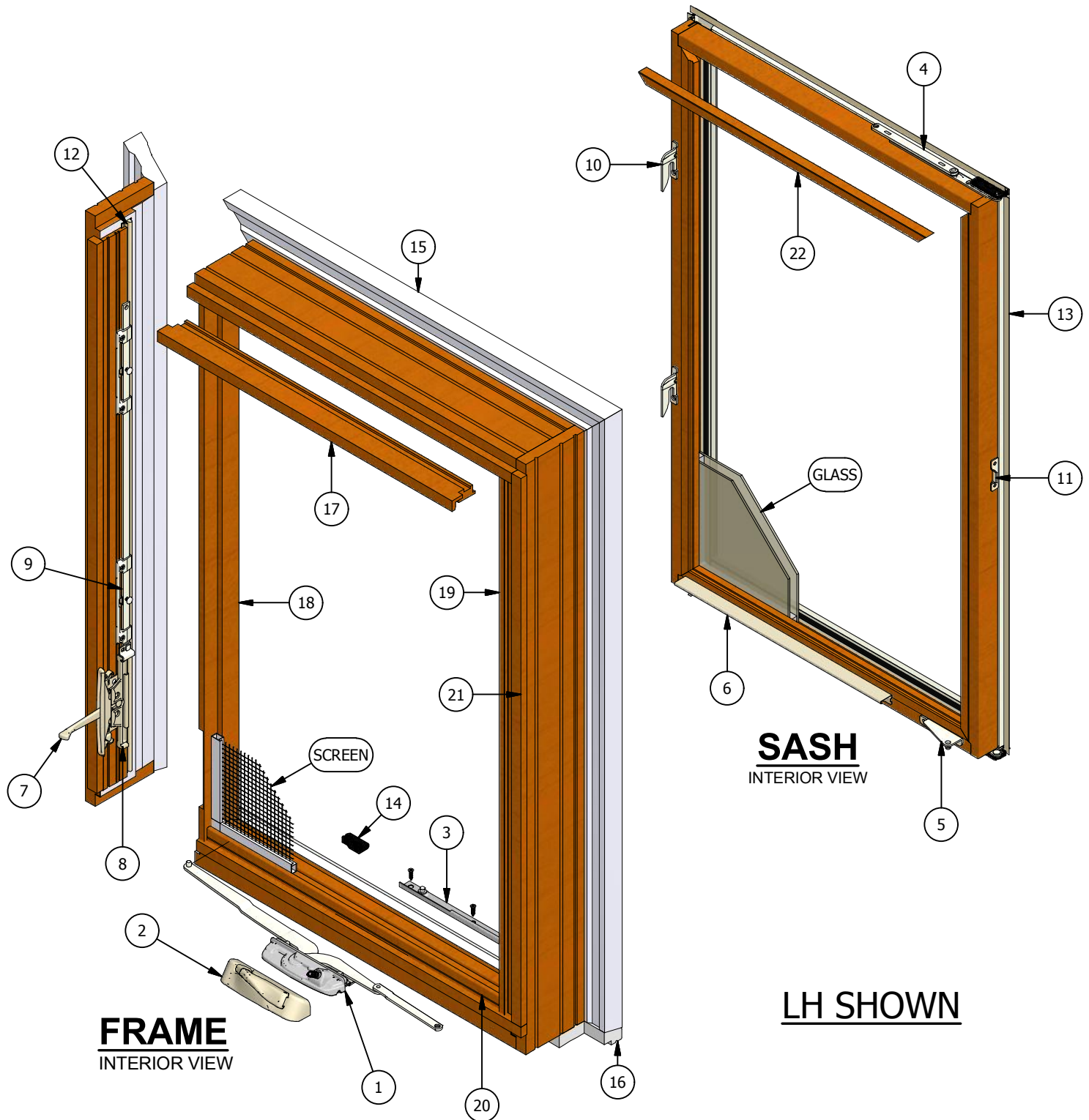


Legend HBR Series

Casement (Operating)

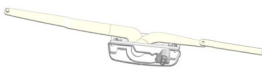
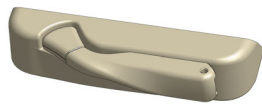
Parts Identification



Legend HBR Series

Casement (Operating)

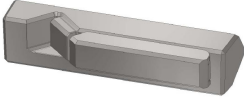
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
   	1	Dual Arm Operator (LH Shown) Used on 20-32 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542019 542119 542130 542131	10052934 10052936 10053131 10053409
		Dyad Operator (LH Shown) Used on 14-16 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542021 542121 542132 542133	10052863 10052877 10053274 10053179
		Single Arm Operator	Standard Standard	LH RH	540023 540024	10055218 10056256
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard Seacoast		508150 518150	10053396 10053400
		 Traditional Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16)	LH	553015	10117053
			Black (10/7/16 & Prior)	LH	552015	10055570
			Bronze	LH	552014	10117040
			Champagne	LH	552013	10117048
			Brass	LH	552018	10117050
			Satin Nickel	LH	552017	10117037
			White	LH	552012	10117033
			Oil Rubbed Bronze	LH	552016	10117049
			Faux Bronze	LH	552019	10117041
			Matte Black (After 10/7/16)	RH	553115	10117046
			Black (10/7/16 & Prior)	RH	552115	10056275
			Bronze	RH	552114	10117042
			Champagne	RH	552113	10117051
			Brass	RH	552118	10117043
			Satin Nickel	RH	552117	10117052
			White	RH	552112	10117035
			Oil Rubbed Bronze	RH	552116	10117038
			Faux Bronze	RH	552119	10117034

Legend HBR Series

Casement (Operating)

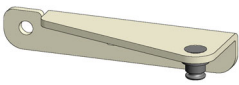
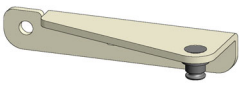
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Crank Cover	White	LH	556012	10117072
			Champagne	LH	556013	10117073
			Bronze	LH	556014	10117074
			Black	LH	556015	10117075
			Oil Rubbed Bronze	LH	556016	10117076
			Satin Nickel	LH	556017	10117077
			Brass	LH	556018	10117078
			Faux Bronze	LH	556019	10117079
			White	RH	556112	10117080
			Champagne	RH	556113	10117081
			Bronze	RH	556114	10117082
			Black	RH	556115	10117083
			Oil Rubbed Bronze	RH	556116	10117084
			Satin Nickel	RH	556117	10117085
			Brass	RH	556118	10117086
			Faux Bronze	RH	556119	10117087
	3	Hinge Track	UR / LL (upper right/lower left)		542040	10052935
			UL / LR (upper left/lower right)		542045	10052897
			Maxim*			
			UR / LL (upper right/lower left)		562021	10053446
			UL / LR (upper left/lower right)		562022	10053305
			*Used with 32" width windows			
		Hinge Track Screws #7 x 3/4" Screw (Qty.6) Maxim Track (Qty.8)			2370091	10053333

Legend HBR Series

Casement (Operating)

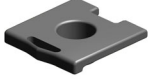
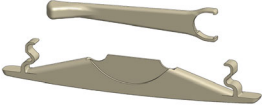
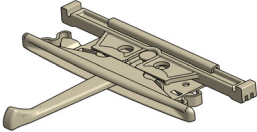
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	4	Hinge Arm	Standard			
			UR / LL (upper right/lower left)		562003	10052938
			UL / LR (upper left/lower right)		562004	10052899
			Egress			
			UR / LL (upper right/lower left)		562005	10052939
			UL / LR (upper left/lower right)		562006	10052878
			Maxim*			
			UR / LL (upper right/lower left)		562023	10053139
			UL / LR (upper left/lower right)		562024	10053447
			*Used with 32" width windows			
			Seacoast			
			UR / LL (upper right/lower left)		562001	10053444
	5	Adjustment Wrench	UL / LR (upper left/lower right)		562002	10053304
			Egress			
			UR / LL (upper right/lower left)		562015	10053445
			UL / LR (upper left/lower right)		562016	10053194
			Maxim*			
			UR / LL (upper right/lower left)		562026	10053195
			UL / LR (upper left/lower right)		562027	10053448
			*Used with 32" width windows			
					540036	10054574
			Hinge Arm Screws			
			#7 x 3/4" Screw (Qty.6)		2380895	10053345
	6	Hinge Arm Screws	Standard		2370091	10053333
			Seacoast			
	5	DA Sash Bracket (LH Shown)	Standard			
			Standard	RH	542026	10053405
			Standard	LH	542027	10053271
			Seacoast	RH	543138	10053180
			Seacoast	LH	543137	10053411
			DA Sash Bracket Screws			
			Standard - #7 x 7/8 Screw (Qty.5)		508150	10053396
			Seacoast - #8 x 3/4" Screw (Qty.5)		518150	10053400
	6	Operator Track	Standard			
			Seacoast		542128	10052937
					542139	10053414
			Operator Track Screws			
			Standard - #7 x 7/8 Screw (Qty.5)		508150	10053396
			Seacoast - #8 x 3/4" Screw (Qty.5)		518150	10053400

Legend HBR Series

Casement (Operating)

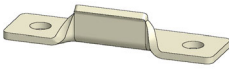
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Operator Track Black Shoe (April '06 - Current)			31877	10055503
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze		554118 553118 553114 553110 553113 553109 553112 553108 553119	10117047 10056276 10117055 10117054 10117039 10117036 10117045 10117044 10117032
	8	Lock Drive Assembly (Handle & Escutcheon Sold Separately) Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			553107 550261	10053422 10053278
	9	Tie Bar Assembly (LH Shown)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159	10053427 10053289 10053135 10053428 10053290 10053187 10053429 10053291 10053109 10053430 10053292 10053431 10053188 10053432 10053293 10053136 10053433 10053294 10053189 10053434 10053295 10053096 10053435 10053296 10053436 10053190
Continued on Next Page						

Legend HBR Series

Casement (Operating)

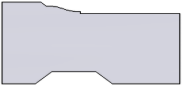
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	9	Tie Bar Assembly (LH Shown)	<i>Continued from Previous Page</i> 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74"	LH	553160	10053437
				RH	553161	10053297
				LH	553162	10053137
				RH	553163	10053438
				LH	553164	10053298
				RH	553165	10053191
				LH	553166	10053439
				RH	553167	10053299
				LH	553168	10053110
				RH	553169	10053440
				LH	553170	10053300
				RH	553171	10053192
				LH	553172	10053441
				RH	553173	10053301
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)	Standard Seacoast		550261 550265	10053278 10053415
	10	Keeper (LH Shown)	Standard	LH	553128	10053288
			Standard	RH	553127	10053425
			Seacoast	LH	553105	10053284
			Seacoast	RH	553106	10053184
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard Seacoast		550263 551263	10053181 10053279
	11	Concealed Snubber	Standard/Seacoast Standard/Seacoast High Performance		570012 540051	10053307 10053130
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard/Seacoast		518152	10075591
	12	Frame Weatherstrip (All Four Sides)			531106	10115706
	13	Sash Weatherstrip (Head & Sides)			2380882	10053151
	14	Roto Sash Lift	Black		9410100	10053478
		#8 x 7/8" Screw	Stainless Steel		518150	10053400

Legend HBR Series

Casement (Operating)

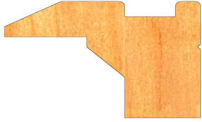
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	15	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	16	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020	10053228
	17	Head Stop	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 28" Pine 32" Pine 38" Pine 44" Pine 10' Pine Lineal		2500023 2370644 2500024 2500025 2500026 2500080 2500027 2500028 2500029 2500101	10017866 10017316 10017867 10017869 10017870 10017876 10017872 10017874 10017875 10017879
	18	Multi-Point Lock Side Sash Stop	20" Pine (Glass Size) 20" Pine 26" Pine 26" Pine 32" Pine 32" Pine 38" Pine 38" Pine 44" Pine 44" Pine 50" Pine 50" Pine 56" Pine 56" Pine 62" Pine 62" Pine 68" Pine 68" Pine 74" Pine 74" Pine		2530212-L 2530212-R 2530213-L 2530213-R 2530214-L 2530214-R 2530215-L 2530215-R 2530216-L 2530216-R 2530218-L 2530218-R 2530219-L 2530219-R 2530219-R 2530220-L 2530220-R 2530221-L 2530221-R 2530222-L 2530222-R	10017949 10017949 10017950 10017950 10017951 10017951 10017952 10017952 10017953 10017953 10017955 10017955 10017956 10017956 10017956 10017958 10017958 10017959 10017959 10017961 10017961

Legend HBR Series

Casement (Operating)

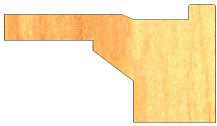
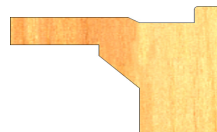
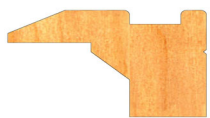
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	19	Hinge Side Sash Stop	20" Pine (Glass Size)		2530212	10017949
			26" Pine		2530213	10017950
			32" Pine		2530214	10017951
			38" Pine		2530215	10017952
			44" Pine		2530216	10017953
			50" Pine		2530218	10017955
			56" Pine		2530219	10017956
			62" Pine		2530220	10017958
			68" Pine		2530221	10017959
			74" Pine		2530222	10017961
			8' Pine Lineal		2530123	10017933
	20	Sill Cover (Operator)	Dual Arm & Dyad Operator			
			14" Pine (Glass Size)			
			14" Pine	LH	2600001	
			16" Pine	RH	2600002	
			16" Pine	LH	2600003	
			16" Pine	RH	2600004	
			20" Pine	LH	2600005	
			20" Pine	RH	2600006	
			24" Pine	LH	2600007	
			24" Pine	RH	2600008	
			26" Pine	LH	2600009	
			26" Pine	RH	2600010	
			28" Pine	LH	2600025	
			28" Pine	RH	2600026	
			32" Pine	LH	2600011	
			32" Pine	RH	2600012	
			8' Pine Lineal		2500100	10017877
			Single Arm Operator			
			20" Pine (Glass Size)			
			20" Pine	LH	2600019	
			20" Pine	RH	2600020	
			24" Pine	LH	2600021	
			24" Pine	RH	2600022	
			26" Pine	LH	2600023	
			26" Pine	RH	2600024	

Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Contemporary Sill Cover	20" Pine (Glass Size) 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine 32" Pine 32" Pine 10' Pine Lineal 10' Alder Lineal 8'-12' Fir Lineal	LH RH LH RH LH RH LH RH	2700020 2700021 2700022 2700023 2700024 2700025 2700026 2700027 2700010 2700010-A 2700010-F	10018949 10018938 10018939 10053668
*For sizes not listed, contact your inside sales representative.						
 Not Shown on Assembly Dwg		Contemporary Sill Cover (Stat)	20" Pine (Glass Size) 24" Pine 26" Pine 28" Pine 32" Pine 44" Pine		2700002 2700003 2700004 2700008 2700005 2700007	10018933 10018934 10018935 10044874 10018936 10018937
*For sizes not listed, contact your inside sales representative.						
 Not Shown on Assembly Dwg		Sill Cover (Stat)	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 32" Pine 38" Pine 44" Pine		2500001 2370646 2500002 2500003 2500004 2500005 2500006 2500007	10017856 10017317 10017857 10017859 10017860 10017862 10017864 10017865
	21	Jamb Extension 7/16" (4-9/16" OA Width)	10' Pine Lineal		291018	10020646
		Jamb Extension 7/16" Full Width (4-9/16" OA Width)	10' Pine Lineal		291065	10020664
		Jamb Extension 1-1/8" (5-1/4" OA Width)	10' Pine Lineal		291020	10020649
		Jamb Extension 2" (6-1/8" OA Width)	11' Pine Lineal		140103	10016101
		Jamb Extension 2-7/16" (6-9/16" OA Width)	16' Pine Lineal		291022	10020650
		Jamb Extension 3-1/8" (7-1/4" OA Width)	10' Pine Lineal		291024	10020654

Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	22	Ogee Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Contemporary Glass Stop	8' Pine Lineal		2922300	10020713
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions)		LH RH	9410040 9410041	10117068 10117064