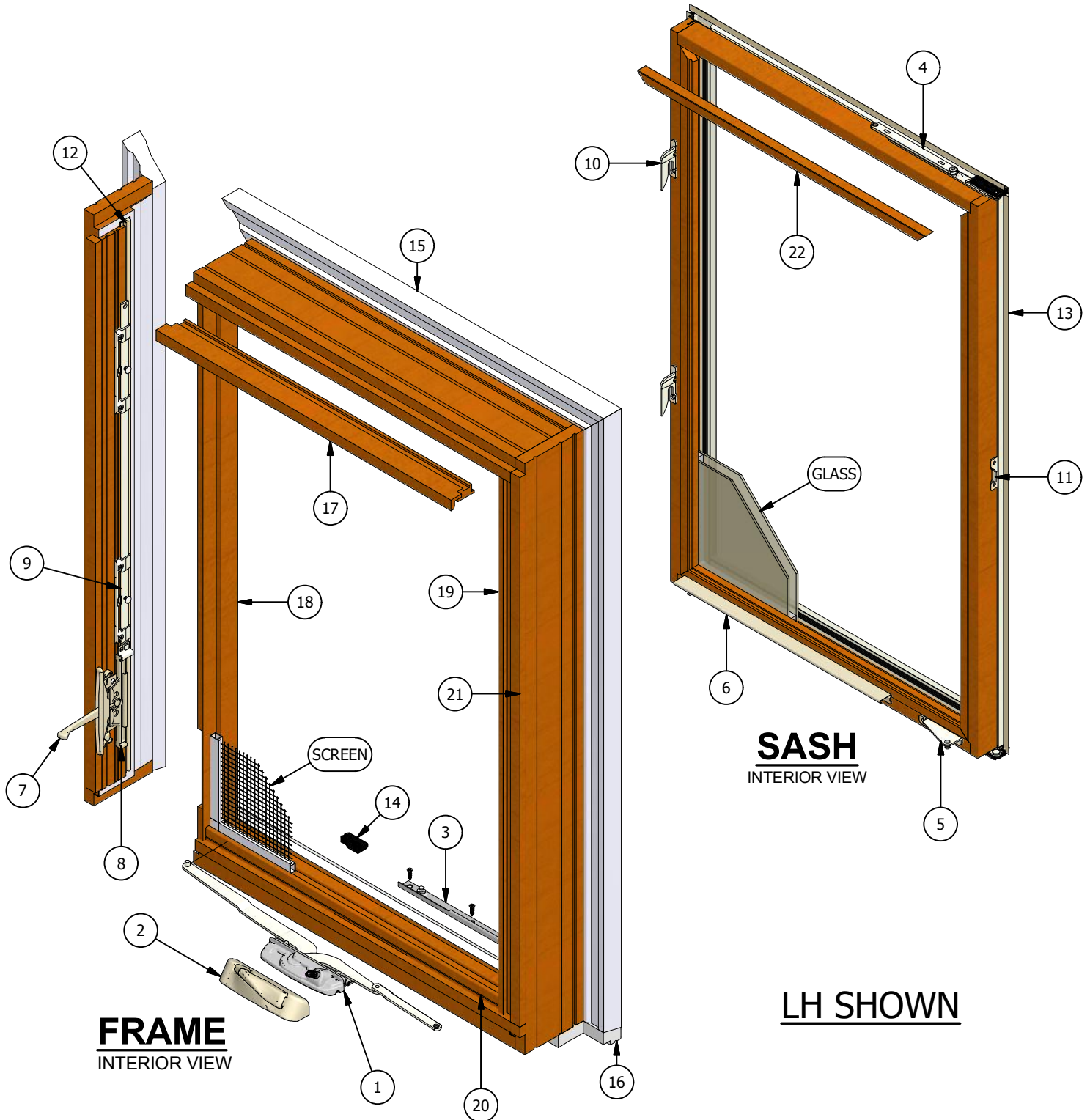


Legend HBR Series

Casement (Operating)

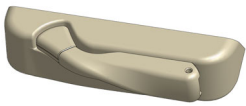
Parts Identification



Legend HBR Series

Casement (Operating)

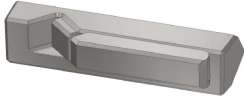
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 	1	Dual Arm Operator (LH Shown) Used on 20-32 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542019 542119 542130 542131	10052934 10052936 10053131 10053409
		Dyad Operator (LH Shown) Used on 14-16 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542021 542121 542132 542133	10052863 10052877 10053274 10053179
		Single Arm Operator	Standard Standard	LH RH	540023 540024	10055218 10056256
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard Seacoast		508150 518150	10053396 10053400
		 Traditional Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16)	LH	553015	10053421
			Black (10/7/16 & Prior)	LH	552015	10055570
			Bronze	LH	552014	10053280
			Champagne	LH	552013	10053416
			Brass	LH	552018	10053418
			Satin Nickel	LH	552017	10053182
			White	LH	552012	10053095
			Oil Rubbed Bronze	LH	552016	10053417
			Faux Bronze	LH	552019	10053281
			Matte Black (After 10/7/16)	RH	553115	10053287
			Black (10/7/16 & Prior)	RH	552115	10056275
			Bronze	RH	552114	10053282
			Champagne	RH	552113	10053419
			Brass	RH	552118	10053283
			Satin Nickel	RH	552117	10053420
			White	RH	552112	10053133
			Oil Rubbed Bronze	RH	552116	10053183
			Faux Bronze	RH	552119	10053108

Legend HBR Series

Casement (Operating)

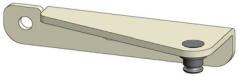
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Crank Cover	White	LH	556012	10075609
			Champagne	LH	556013	10075610
			Bronze	LH	556014	10075611
			Black	LH	556015	10075612
			Oil Rubbed Bronze	LH	556016	10075613
			Satin Nickel	LH	556017	10075614
			Brass	LH	556018	10075615
			Faux Bronze	LH	556019	10075616
			White	RH	556112	10075617
			Champagne	RH	556113	10075618
			Bronze	RH	556114	10075619
			Black	RH	556115	10075620
			Oil Rubbed Bronze	RH	556116	10075621
			Satin Nickel	RH	556117	10075622
			Brass	RH	556118	10075623
			Faux Bronze	RH	556119	10075624
	3	Hinge Track	UR / LL (upper right/lower left)		542040	10052935
			UL / LR (upper left/lower right)		542045	10052897
			Maxim*			
			UR / LL (upper right/lower left)		562021	10053446
			UL / LR (upper left/lower right)		562022	10053305
		Hinge Track Screws #7 x 3/4" Screw (Qty.6) Maxim Track (Qty.8)			2370091	10053333

Legend HBR Series

Casement (Operating)

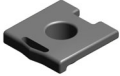
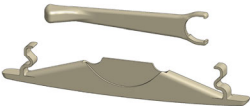
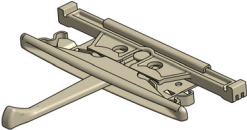
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	4	Hinge Arm	Standard			
			UR / LL (upper right/lower left)		562003	10052938
			UL / LR (upper left/lower right)		562004	10052899
			Egress			
			UR / LL (upper right/lower left)		562005	10052939
			UL / LR (upper left/lower right)		562006	10052878
			Maxim*			
			UR / LL (upper right/lower left)		562023	10053139
			UL / LR (upper left/lower right)		562024	10053447
			*Used with 32" width windows			
			Seacoast			
			UR / LL (upper right/lower left)		562001	10053444
			UL / LR (upper left/lower right)		562002	10053304
			Egress			
	5	DA Sash Bracket (LH Shown)	Standard		542026	10053405
			Standard	RH	542027	10053271
			Seacoast	LH	543138	10053180
			Seacoast	RH	543137	10053411
				LH		
		DA Sash Bracket Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard		508150	10053396
			Seacoast		518150	10053400
	6	Operator Track	Standard		542128	10052937
			Seacoast		542139	10053414
		Operator Track Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard		508150	10053396
			Seacoast		518150	10053400

Legend HBR Series

Casement (Operating)

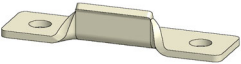
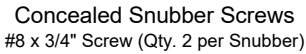
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Operator Track Black Shoe (April '06 - Current)			31877	10055503
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze		554118 553118 553114 553110 553113 553109 553112 553108 553119	10053303 10056276 10053424 10053423 10053185 10053134 10053286 10053285 10053089
	8	Lock Drive Assembly Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			553107 550261	10053422 10053278
	9	Tie Bar Assembly (LH Shown)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159	10053427 10053289 10053135 10053428 10053290 10053187 10053429 10053291 10053109 10053430 10053292 10053431 10053188 10053432 10053293 10053136 10053433 10053294 10053189 10053434 10053295 10053096 10053435 10053296 10053436 10053190
Continued on Next Page						

Legend HBR Series

Casement (Operating)

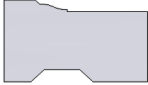
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	9	Tie Bar Assembly (LH Shown)	<i>Continued from Previous Page</i>			
			38"	LH	553160	10053437
			38"	RH	553161	10053297
			44"	LH	553162	10053137
			44"	RH	553163	10053438
			50"	LH	553164	10053298
			50"	RH	553165	10053191
			56"	LH	553166	10053439
			56"	RH	553167	10053299
			62"	LH	553168	10053110
			62"	RH	553169	10053440
			68"	LH	553170	10053300
			68"	RH	553171	10053192
			74"	LH	553172	10053441
			74"	RH	553173	10053301
	10	Keeper (LH Shown)	Standard	LH	553128	10053288
			Standard	RH	553127	10053425
			Seacoast	LH	553105	10053284
			Seacoast	RH	553106	10053184
	11	Concealed Snubber	Standard		570012	10053307
			Standard/Seacoast High Performance		540051	10053130
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard		518152	10075591
			Seacoast			
	12	Frame Weatherstrip (All Four Sides)			531106	10115706
	13	Sash Weatherstrip (Head & Sides)			2380882	10053151
	14	Roto Sash Lift #8 x 7/8" Screw	Black		9410100	10053478
			Stainless Steel		518150	10053400

Legend HBR Series

Casement (Operating)

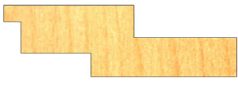
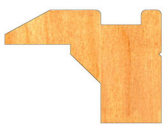
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	15	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	16	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020	10053228
	17	Head Stop	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 28" Pine 32" Pine 38" Pine 44" Pine 10' Pine Lineal		2500023 2370644 2500024 2500025 2500026 2500080 2500027 2500028 2500029 2500101	10017866 10017316 10017867 10017869 10017870 10017876 10017872 10017874 10017875 10017879
	18	Multi-Point Lock Side Sash Stop	20" Pine (Glass Size) 20" Pine 26" Pine 26" Pine 32" Pine 32" Pine 38" Pine 38" Pine 44" Pine 44" Pine 50" Pine 50" Pine 56" Pine 56" Pine 62" Pine 62" Pine 68" Pine 68" Pine 74" Pine 74" Pine		2530212-L 2530212-R 2530213-L 2530213-R 2530214-L 2530214-R 2530215-L 2530215-R 2530216-L 2530216-R 2530218-L 2530218-R 2530219-L 2530219-R 2530220-L 2530220-R 2530221-L 2530221-R 2530222-L 2530222-R	10017949 10017949 10017950 10017950 10017951 10017951 10017952 10017952 10017953 10017953 10017955 10017955 10017956 10017956 10017958 10017958 10017959 10017959 10017961 10017961

Legend HBR Series

Casement (Operating)

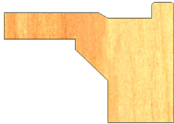
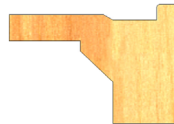
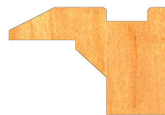
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	19	Hinge Side Sash Stop	20" Pine (Glass Size)		2530212	10017949
			26" Pine		2530213	10017950
			32" Pine		2530214	10017951
			38" Pine		2530215	10017952
			44" Pine		2530216	10017953
			50" Pine		2530218	10017955
			56" Pine		2530219	10017956
			62" Pine		2530220	10017958
			68" Pine		2530221	10017959
			74" Pine		2530222	10017961
			8' Pine Lineal		2530123	10017933
	20	Sill Cover (Operator)	Dual Arm & Dyad Operator			
			14" Pine (Glass Size)	LH	2600001	
			14" Pine	RH	2600002	
			16" Pine	LH	2600003	
			16" Pine	RH	2600004	
			20" Pine	LH	2600005	
			20" Pine	RH	2600006	
			24" Pine	LH	2600007	
			24" Pine	RH	2600008	
			26" Pine	LH	2600009	
			26" Pine	RH	2600010	
			28" Pine	LH	2600025	
			28" Pine	RH	2600026	
			32" Pine	LH	2600011	
			32" Pine	RH	2600012	
			8' Pine Lineal		2500100	10017877
			Single Arm Operator			
			20" Pine (Glass Size)	LH	2600019	
			20" Pine	RH	2600020	
			24" Pine	LH	2600021	
			24" Pine	RH	2600022	
			26" Pine	LH	2600023	
			26" Pine	RH	2600024	

Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP		
		Contemporary Sill Cover	20" Pine (Glass Size)	LH	2700020	10018949		
			20" Pine	RH	2700021			
			24" Pine	LH	2700022			
			24" Pine	RH	2700023			
			26" Pine	LH	2700024			
			26" Pine	RH	2700025			
			32" Pine	LH	2700026			
			32" Pine	RH	2700027			
			10' Pine Lineal		2700010	10018938		
			10' Alder Lineal		2700010-A	10018939		
			8'-12' Fir Lineal		2700010-F	10053668		
			Not Shown on Assembly Dwg			*For sizes not listed, contact your inside sales representative.		
					Contemporary Sill Cover (Stat)	20" Pine (Glass Size)		2700002
24" Pine		2700003				10018934		
26" Pine		2700004				10018935		
28" Pine		2700008				10044874		
32" Pine		2700005				10018936		
44" Pine		2700007				10018937		
Not Shown on Assembly Dwg						*For sizes not listed, contact your inside sales representative.		
		Sill Cover (Stat)	14" Pine (Glass Size)		2500001	10017856		
			16" Pine		2370646	10017317		
			20" Pine		2500002	10017857		
			24" Pine		2500003	10017859		
			26" Pine		2500004	10017860		
			32" Pine		2500005	10017862		
			38" Pine		2500006	10017864		
			44" Pine		2500007	10017865		
			Not Shown on Assembly Dwg					
	21	Jamb Extension 7/16" (4-9/16" OA Width)	10' Pine Lineal		291018	10020646		
		Jamb Extension 7/16" Full Width (4-9/16" OA Width)	10' Pine Lineal		291065	10020664		
		Jamb Extension 1-1/8" (5-1/4" OA Width)	10' Pine Lineal		291020	10020649		
		Jamb Extension 2" (6-1/8" OA Width)	11' Pine Lineal		140103	10016101		
		Jamb Extension 2-7/16" (6-9/16" OA Width)	16' Pine Lineal		291022	10020650		
		Jamb Extension 3-1/8"	10' Pine Lineal		291024	10020654		



Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	22	Ogee Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Contemporary Glass Stop	8' Pine Lineal		2922300	10020713
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions)		LH RH	9410040 9410041	10056755 10056604