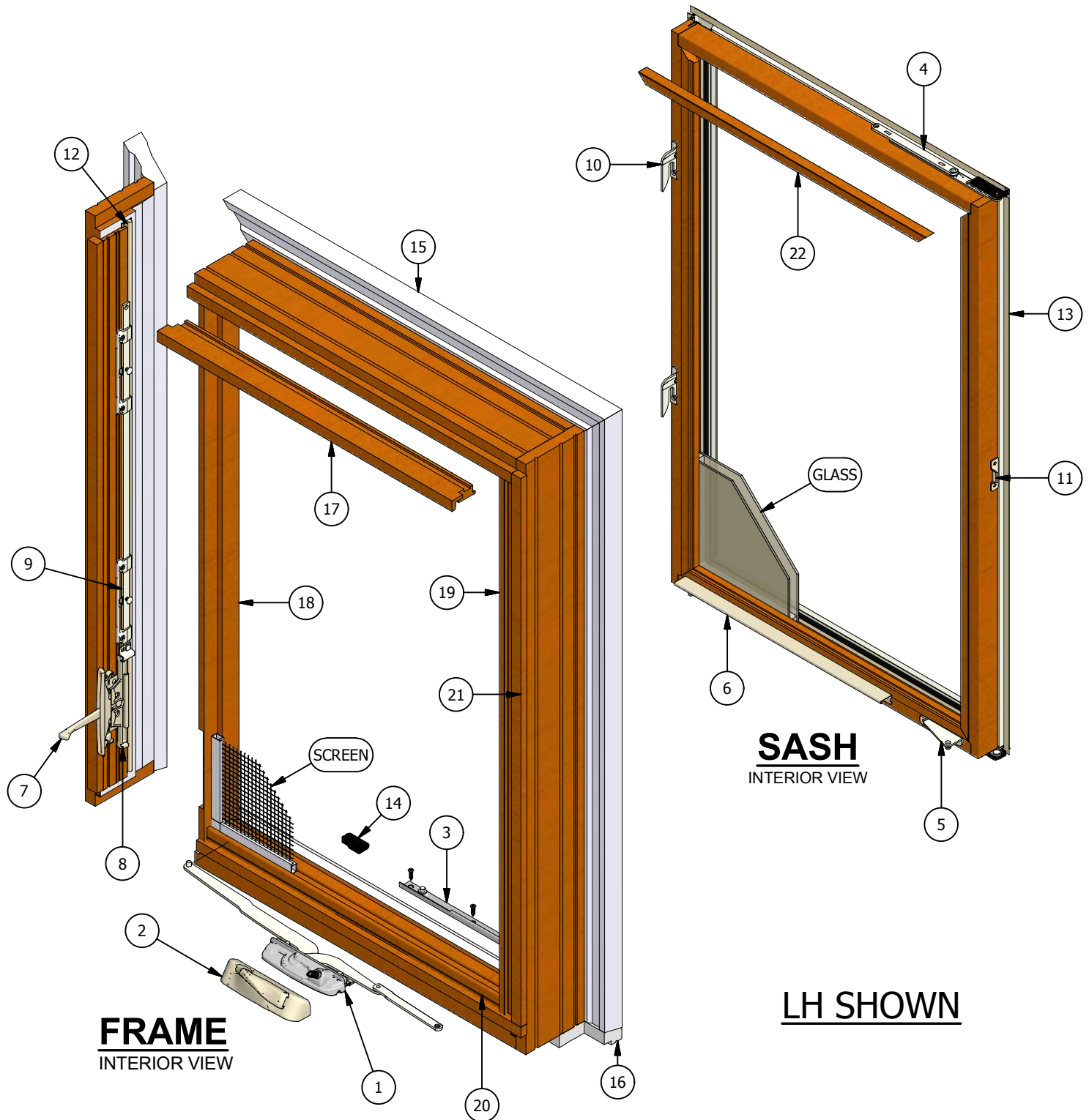


Legend HBR Series

Casement (Operating)

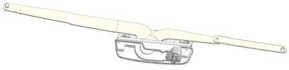
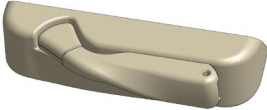
Parts Identification



Legend HBR Series

Casement (Operating)

Parts Identification

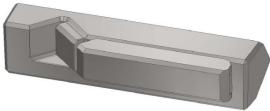
Image	Item #	Description	Color / Finish / Size	Spec	Part #
 	1	Dual Arm Operator (LH Shown) Used on 20-32 Sizes	Standard	LH	542019
			Standard	RH	542119
			Seacoast	LH	542130
			Seacoast	RH	542131
		Dyad Operator (LH Shown) Used on 14-16 Sizes	Standard	LH	542021
			Standard	RH	542121
			Seacoast	LH	542132
			Seacoast	RH	542133
		Single Arm Operator	Standard	LH	540023
			Standard	RH	540024
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard		508150
			Seacoast		518150
	2	Traditional Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16)	LH	553015
			Black (10/7/16 & Prior)	LH	552015
			Bronze	LH	552014
			Champagne	LH	552013
			Brass	LH	552018
			Satin Nickel	LH	552017
			White	LH	552012
			Oil Rubbed Bronze	LH	552016
			Faux Bronze	LH	552019
			Matte Black (After 10/7/16)	RH	553115
			Black (10/7/16 & Prior)	RH	552115
			Bronze	RH	552114
			Champagne	RH	552113
			Brass	RH	552118
			Satin Nickel	RH	552117
			White	RH	552112
			Oil Rubbed Bronze	RH	552116
			Faux Bronze	RH	552119



Legend HBR Series

Casement (Operating)

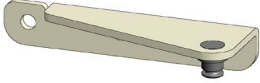
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Crank Cover	White	LH	556012
			Champagne	LH	556013
			Bronze	LH	556014
			Black	LH	556015
			Oil Rubbed Bronze	LH	556016
			Satin Nickel	LH	556017
			Brass	LH	556018
			Faux Bronze	LH	556019
			White	RH	556112
			Champagne	RH	556113
			Bronze	RH	556114
			Black	RH	556115
			Oil Rubbed Bronze	RH	556116
			Satin Nickel	RH	556117
			Brass	RH	556118
			Faux Bronze	RH	556119
	3	Hinge Track	UR / LL (upper right/lower left)		542040
			UL / LR (upper left/lower right)		542045
			Maxim*		
			UR / LL (upper right/lower left)		562021
			UL / LR (upper left/lower right)		562022
			*Used with 32" width windows		
		Hinge Track Screws #7 x 3/4" Screw (Qty.6) Maxim Track (Qty.8)			2370091

Legend HBR Series

Casement (Operating)

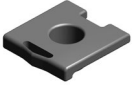
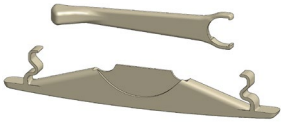
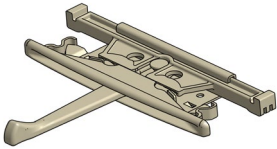
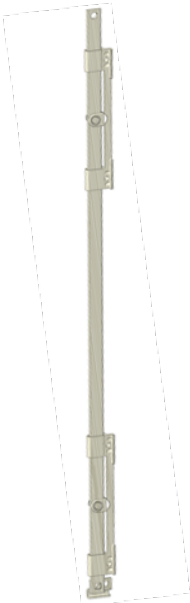
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	4	Hinge Arm	Standard		
			UR / LL (upper right/lower left)		562003
			UL / LR (upper left/lower right)		562004
			Egress		
			UR / LL (upper right/lower left)		562005
			UL / LR (upper left/lower right)		562006
			Maxim*		
			UR / LL (upper right/lower left)		562023
			UL / LR (upper left/lower right)		562024
			*Used with 32" width windows		
			Seacoast		
			UR / LL (upper right/lower left)		562001
			UL / LR (upper left/lower right)		562002
			Egress		
	5	Adjustment Wrench			540036
			Hinge Arm Screws		
			#7 x 3/4" Screw (Qty.6)		
			Standard		2380895
			Seacoast		2370091
			Standard		
			UR / LL (upper right/lower left)	RH	542026
			Standard	LH	542027
			Seacoast	RH	543138
			Seacoast	LH	543137
			DA Sash Bracket		
			(LH Shown)		
			DA Sash Bracket Screws		
			Standard - #7 x 7/8 Screw (Qty.5)		508151
			Seacoast - #8 x 3/4" Screw (Qty.5)		2370091
	6	Operator Track	Standard		542128
			Seacoast		542139
			Operator Track Screws		
			Standard - #7 x 7/8 Screw (Qty.5)		508151
			Seacoast - #8 x 3/4" Screw (Qty.5)		2370091
			Seacoast		

Legend HBR Series

Casement (Operating)

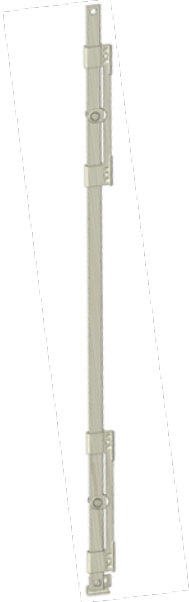
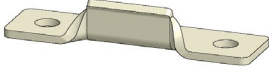
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Operator Track Black Shoe (April '06 - Current)			31877
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze		554118 553118 553114 553110 553113 553109 553112 553108 553119
	8	LOCK DRIVE ASSEMBLY (Handle & Escutcheon Sold Separately) Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			553107 550261
	9	Tie Bar Assembly (LH Shown)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159
Continued on Next Page					

Legend HBR Series

Casement (Operating)

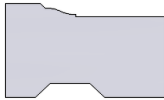
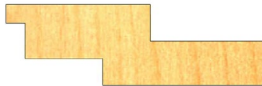
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	9	Tie Bar Assembly (LH Shown)	<i>Continued from Previous Page</i>		
			38"	LH	553160
			38"	RH	553161
			44"	LH	553162
			44"	RH	553163
			50"	LH	553164
			50"	RH	553165
			56"	LH	553166
			56"	RH	553167
			62"	LH	553168
			62"	RH	553169
			68"	LH	553170
			68"	RH	553171
			74"	LH	553172
			74"	RH	553173
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)	Standard		550261
			Seacoast		550265
	10	Keeper (LH Shown)	Standard	LH	553128
			Standard	RH	553127
			Seacoast	LH	553105
			Seacoast	RH	553106
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard		550263
			Seacoast		551263
	11	Concealed Snubber	Standard		540030
			Standard High Performance		540050
			Seacoast		570012
			Seacoast High Performance		540051
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard		508152
			Seacoast		518152
	12	Frame Weatherstrip (All Four Sides)			531105
	13	Sash Weatherstrip (Head & Sides)			2380882
	14	Roto Sash Lift	Black		9410100
		#8 x 7/8" Screw	Stainless Steel		518150

Legend HBR Series

Casement (Operating)

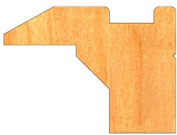
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	15	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	16	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020
	17	Head Stop	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 28" Pine 32" Pine 38" Pine 44" Pine 10' Pine Lineal		2500023 2370644 2500024 2500025 2500026 2500080 2500027 2500028 2500029 2500101
	18	Multi-Point Lock Side Sash Stop	20" Pine (Glass Size) 20" Pine 26" Pine 26" Pine 32" Pine 32" Pine 38" Pine 38" Pine 44" Pine 44" Pine 50" Pine 50" Pine 56" Pine 56" Pine 62" Pine 62" Pine 68" Pine 68" Pine 74" Pine 74" Pine		2530212-L 2530212-R 2530213-L 2530213-R 2530214-L 2530214-R 2530215-L 2530215-R 2530216-L 2530216-R 2530218-L 2530218-R 2530219-L 2530219-R 2530220-L 2530220-R 2530221-L 2530221-R 2530222-L 2530222-R

Legend HBR Series

Casement (Operating)

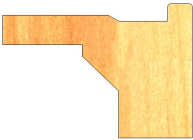
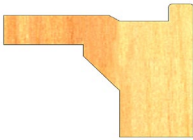
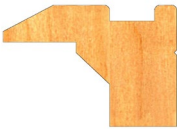
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	19	Hinge Side Sash Stop	20" Pine (Glass Size)		2530212
			26" Pine		2530213
			32" Pine		2530214
			38" Pine		2530215
			44" Pine		2530216
			50" Pine		2530218
			56" Pine		2530219
			62" Pine		2530220
			68" Pine		2530221
			74" Pine		2530222
			8' Pine Lineal		2530123
	20	Sill Cover (Operator)	Dual Arm & Dyad Operator		
			14" Pine (Glass Size)	LH	2600001
			14" Pine	RH	2600002
			16" Pine	LH	2600003
			16" Pine	RH	2600004
			20" Pine	LH	2600005
			20" Pine	RH	2600006
			24" Pine	LH	2600007
			24" Pine	RH	2600008
			26" Pine	LH	2600009
			26" Pine	RH	2600010
			28" Pine	LH	2600025
			28" Pine	RH	2600026
			32" Pine	LH	2600011
			32" Pine	RH	2600012
			8' Pine Lineal		2500100
			Single Arm Operator		
			20" Pine (Glass Size)	LH	2600019
			20" Pine	RH	2600020
			24" Pine	LH	2600021
			24" Pine	RH	2600022
			26" Pine	LH	2600023
			26" Pine	RH	2600024

Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Contemporary Sill Cover	20" Pine (Glass Size)	LH	2700020
			20" Pine	RH	2700021
			24" Pine	LH	2700022
			24" Pine	RH	2700023
			26" Pine	LH	2700024
			26" Pine	RH	2700025
			32" Pine	LH	2700026
			32" Pine	RH	2700027
			10' Pine Lineal		2700010
			10' Alder Lineal		2700010-A
			8'-12' Fir Lineal		2700010-F
			*For sizes not listed, contact your inside sales representative.		
 Not Shown on Assembly Dwg		Contemporary Sill Cover (Stat)	20" Pine (Glass Size)		2700002
			24" Pine		2700003
			26" Pine		2700004
			28" Pine		2700008
			32" Pine		2700005
			44" Pine		2700007
			*For sizes not listed, contact your inside sales representative.		
 Not Shown on Assembly Dwg		Sill Cover (Stat)	14" Pine (Glass Size)		2500001
			16" Pine		2370646
			20" Pine		2500002
			24" Pine		2500003
			26" Pine		2500004
			32" Pine		2500005
			38" Pine		2500006
			44" Pine		2500007
 	21	Jamb Extension 7/16" (4-9/16" OA Width)	10' Pine Lineal		291018
		Jamb Extension 7/16" Full Width (4-9/16" OA Width)	10' Pine Lineal		291065
		Jamb Extension 1-1/8" (5-1/4" OA Width)	10' Pine Lineal		291020
		Jamb Extension 2" (6-1/8" OA Width)	11' Pine Lineal		140103
		Jamb Extension 2-7/16" (6-9/16" OA Width)	16' Pine Lineal		291022
		Jamb Extension 3-1/8" (7-1/4" OA Width)	10' Pine Lineal		291024



Legend HBR Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	22	Ogee Glass Stop	8' Pine Lineal		2380890
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410
 Not Shown on Assembly Dwg		Contemporary Glass Stop	8' Pine Lineal		2922300
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions)		LH RH	9410040 9410041