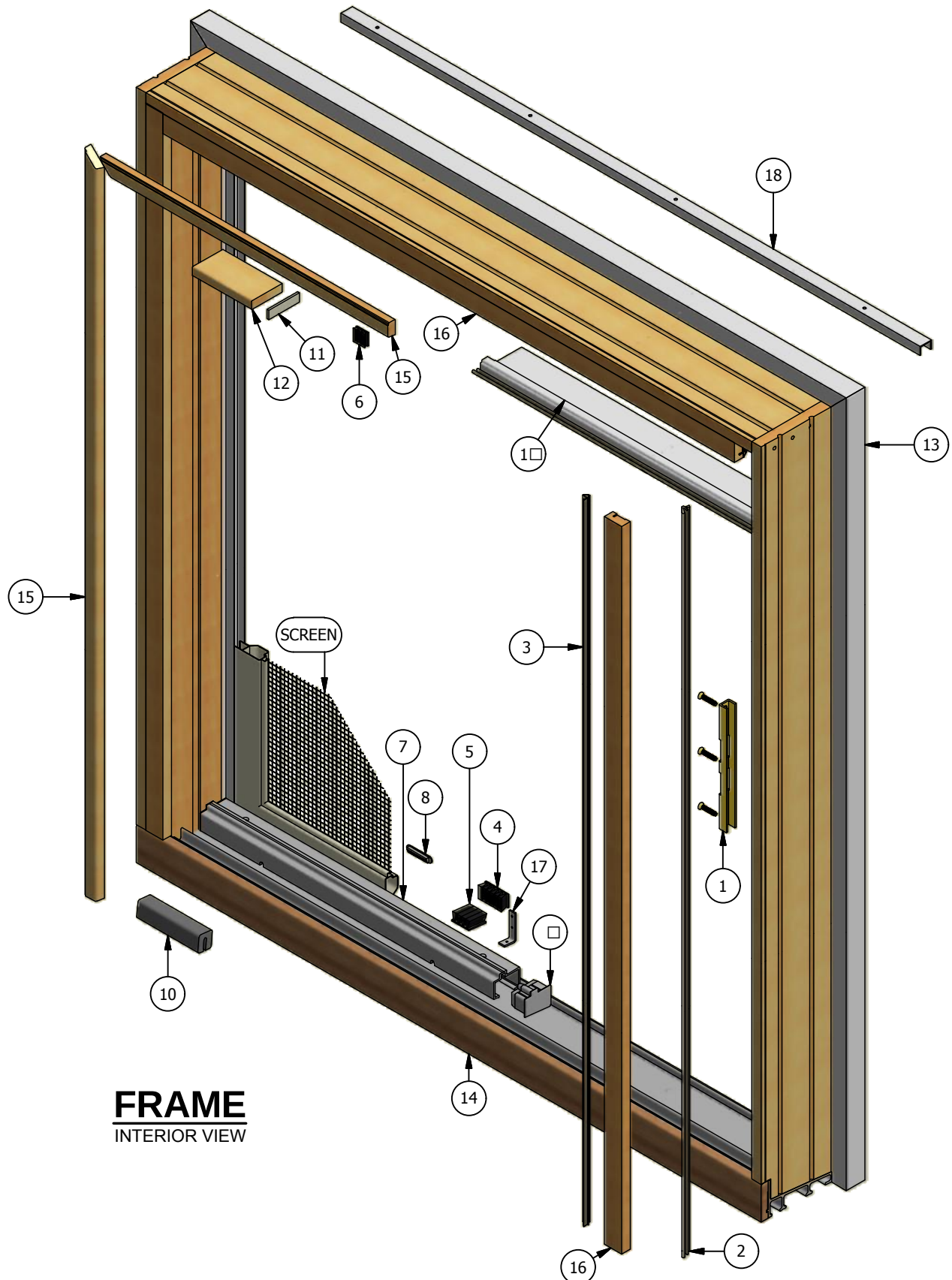


Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

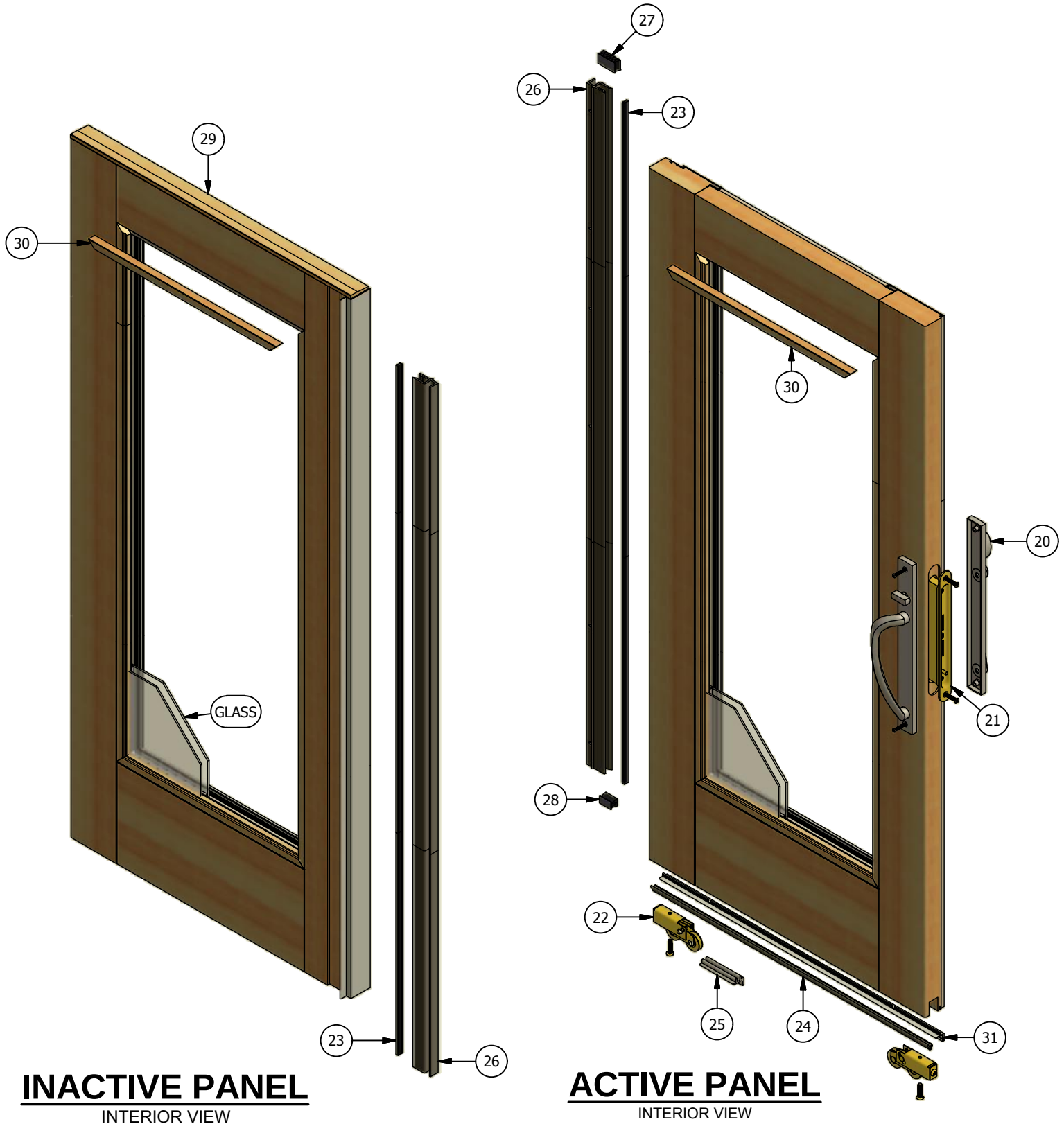
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

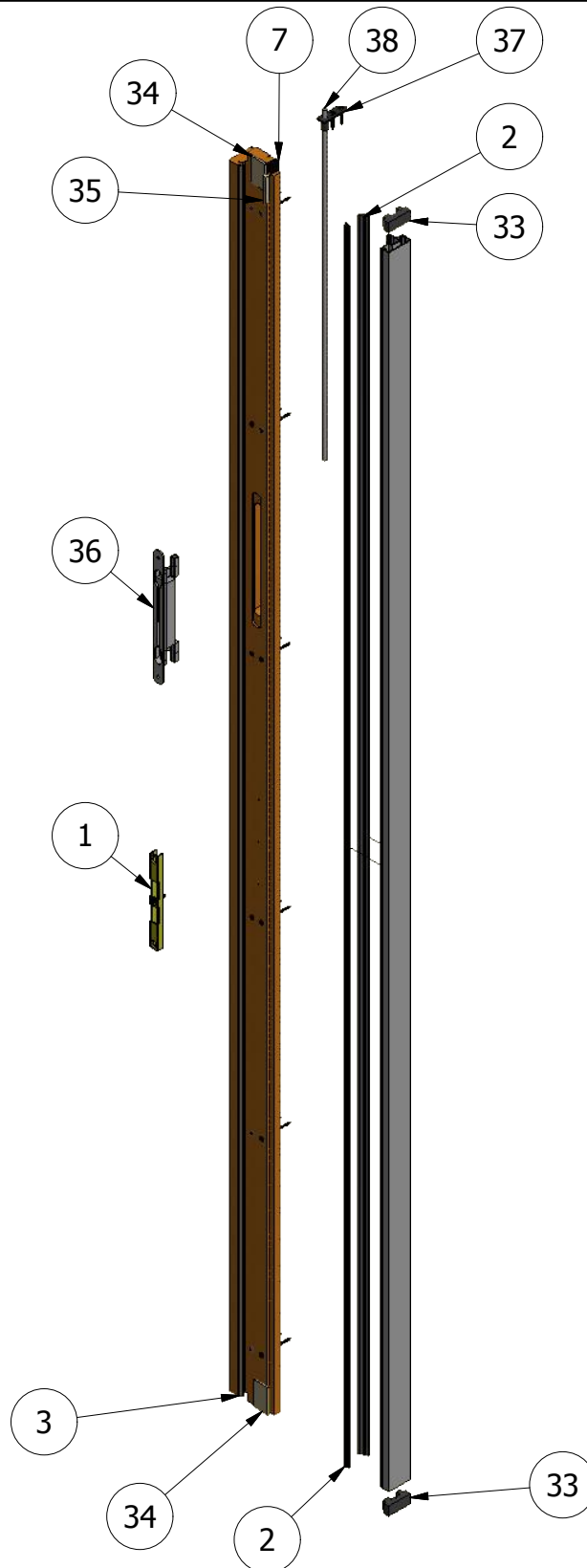
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

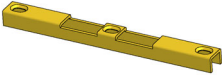
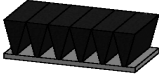
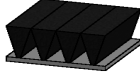
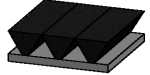
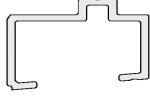
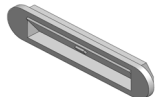
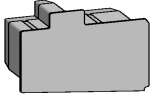


QUAD ASTRAGAL

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	1	Keeper (April '07 - Current) Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Standard Seacoast Standard Seacoast		2480053 2480056 508105 518105	10054771 10055183 10056200 10056222
	2	Active Jamb / Head Cover / Astragal Weatherstrip	Bronze Beige	10' 10'	2384182 2384183	10120536 10120537
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177	Beige 10055870 Black
	4	Setting Block Dust Pad			2384131	10054937
	5	Sill Dust Pad			2384130	10055880
	6	Upper Frame / Astragal Dust Pad			2384133	10055881
	7	Setting Block	Grey Grey Grey Brown Brown Brown	2-6 3-0 4-0 2-6 3-0 4-0	2384704 2384708 2384712 2384705 2384709 2384713	10055908 10055909 10055910 10055004 10055388 10055134
	8	Setting Block Weep Cover	Grey Brown		2384140 2384141	10055376 10055884
	9	Setting Block End Cap (LH Shown)	Grey Grey Brown Brown	LH RH LH RH	2384750 2384753 2384751 2384754	10055918 10055919 10055136 10055394



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

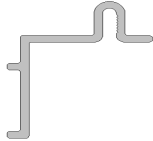
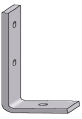
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	10	Sill Bumper	Grey Brown		2384981 2384982	10056657 10055951
	11	Head Bumper Pad			Beige 2384983 Black 2384179	Beige 10055414 Black
	12	Head Bumper Block	8' Pine Lineal		2386225	10017794
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261	10055018 10056005 10055437 10056006 10055158 10056666 10056021 10055445
	15	Inactive Jamb Parting Stop	9' Pine Lineal 10' Pine Lineal		2385414 2380772	10017740 10057276

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	16	Head Jamb Interior Stop (Single or Double Panel - Prior to Q2 2020) (Quad - Prior to Q3 2018)	Pine Pine Pine *Pine *Pine *Pine	5-0 6-0 8-0 10-0 12-0 16-0	2395402 2395409 2395413 2385491 2385492 2385501	10050956 10050972 10051125 10017762 10032609
		Side Jamb Interior Stop (Q3 2018 - Current)	Pine Pine Pine Pine	6-8 6-10 8-0 9-0	2385460 2385461 2385462 2385463	10017754 10017755 10017756 10017758
 Not Shown on Assembly Dwg		Interior Stop Bracket (Single or Double Panel - Prior to Q2 2020) (Quad - Prior to Q3 2018)			2384975	10054876
		Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6)			508157	10056202
		Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)			500007	10056189
 		Head Jamb Interior Stop (Single or Double Panel - Q2 2020 to Current) (Quad - Q3 2018 to Current) (Quad Only)	Pine Pine Pine Pine Pine Pine	5-0 6-0 8-0 10-0 12-0 16-0	2395402 2395409 2395413 2385498 2385499 2385501	10050956 10050972 10051125 10032607 10032608 10032609
		Head Stop Bracket (Single or Double Panel - Q2 2020 to Current) (Quad - Q3 2018 to Current) (Quad Only)			481042	10056186
		Int. Stop Bracket to Frame Screws #8 x 3/4" Screw (Qty.12)			508060	10053262
	17	Inactive Panel Bracket			2384970	10055949
		Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			500005	10055531
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137	10056452
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085	10056199

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	19	Head & Side Jamb Cover	White		2384780	10055138
		Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)			508102	10057579
	20	Contemporary (Signature) Handle Set (Including Screws) (May '09 - Current)	No Keyed Lock White Black Faux Bronze Brass Satin Nickel Polished Chrome Brushed Chrome Antique Brass Antique Nickel Oil Rub Bronze		2480000 2480001 2480002 2480003 2480004 2480005 2480006 2480007 2480009 2480010	10055486 10056103 10055184 10056104 10055487 10056105 10054895 10056679 10056106 10055488
			Set Keyed Lock White Black Faux Bronze Brass Satin Nickel Polished Chrome Brushed Chrome Antique Brass Antique Nickel Oil Rub Bronze Keyed Cylinder Bright Brass Satin Nickel Antique Brass Oil Rub Bronze Polished Chrome		2480011 2480012 2480013 2480014 2480015 2480016 2480017 2480018 2480019 2480020 2480030 2480031 2480032 2480034 2480040	10056107 10055185 10056108 10055489 10056109 10055030 10056680 10056110 10055490 10056111 10055182 10056101 10055484 10054951 10056681
 Not Shown on Assembly Dwg		Signature Dummy Handle Set (Including Screws) (For Quad Unit Only)	White Black Faux Bronze Polished Chrome Brushed Chrome Antique Brass Satin Nickel Bright Brass Oil Rubbed Bronze Antique Nickel		2480060 2480061 2480062 2480063 2480064 2480065 2480067 2480068 2480069 2480070	10056115 10055031 10056116 10055492 10056117 10055186 10055493 10056121 10054913 10056684
		Handle Set Screw Pack (For Replacement Only)	Black Faux Bronze Brass Antique Brass White Satin Nickel Polished Chrome Oil Rubbed Bronze Brushed Chrome Antique Nickel		2480071 2480072 2480073 2480074 2480075 2480076 2480077 2480078 2480079 2480080	10056122 10055494 10056123 10057067 10057379 10056913



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

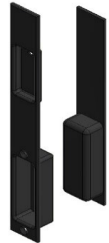
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Euro Handle Set (Including Screws) (Q2 2021 - Current)	No Keyed Lock			
			Antq Brass (available Q4 2017)		2490031	10089934
			White		2490032	10089918
			Satin Nickel		2490033	10089919
			Polished Chrome		2490034	10089915
			ORB		2490035	10089925
			Brushed Chrome		2490036	10089926
			Black		2490038	10089927
			Faux Brz		2490039	10089930
			Brass (available Q4 2017)		2490040	10089906
			Set Keyed Lock			
			Antq Brass (available Q4 2017)		2490041	10089938
			White		2490042	10089931
			Satin Nickel		2490043	10057070
			Polished Chrome		2490044	10089920
			ORB		2490045	10089936
			Brushed Chrome		2490046	10089929
			Black		2490048	10089939
			Faux Brz		2490049	10089941
			Brass (available Q4 2017)		2490050	10089911
			Keyed Cylinder			
			Bright Brass		2480030	10055182
			Satin Nickel		2480031	10056101
			Antique Brass		2480032	10055484
			Brushed Chrome		2480033	10056102
			Oil Rub Bronze		2480034	10054951
			Polished Chrome		2480040	10056681
		Euro Dummy Handle Set (Including Screws) (For Quad Unit Only)	Antq Brass		2490051	10089943
			White		2490052	10089944
			Satin Nickel		2490053	10089945
			Polished Chrome		2490054	10089923
			ORB		2490055	10089950
			Brushed Chrome		2490056	10089933
			Black		2490058	10089907
			Faux Brz		2490059	10089908
			Brass		2490060	10089914

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

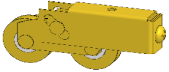
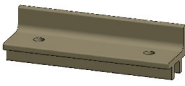
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
		Flush Mounted Handle Set (Including Screws) (Q2 2018 - CURRENT)	Black	OOXO	2384937	10055948
			Black	OXOO	2384938	10055011
			Faux Bronze	OOXO	2384931	10055945
			Faux Bronze	OXOO	2384932	10055407
			Satin Nickel	OOXO	2384933	10055946
			Satin Nickel	OXOO	2384934	10055146
			Oil Rubbed Bronze	OOXO	2384935	10055947
			Oil Rubbed Bronze	OXOO	2384936	10055411
		Flush Dummy Handle Set (Including Screws) (For Quad Units Only)	Faux Bronze		2384939	10055952
			Satin Nickel		2384940	10055412
			Oil Rubbed Bronze		2384941	10055953
			Black		2384942	10055147
		Imperial Handle Set (Including Screws) (January '05 - May '09)	Brass Operator (No Longer Available)		2384020	10057301
			Brass Lock (No Longer Available)		2384021	10055851
			Antique Brass Operator (No Longer Available)		2384030	10056894
			Antique Brass Lock (No Longer Available)		2384031	
			Polished Chrome Operator (No Longer Available)		2384040	10055852
			Polished Chrome Lock (No Longer Available)		2384041	10054891
			White Operator (No Longer Available)		2384060	10057028
			White Lock (No Longer Available)		2384061	10055857
			Brushed Chrome Operator (No Longer Available)		2384045	10057302
			Brushed Chrome Lock (No Longer Available)		2384046	10056642
			Oil Rubbed Bronze Operator (No Longer Available)		2384025	
			Oil Rubbed Bronze Lock (No Longer Available)		2384026	10055362
			Satin Nickel Operator (No Longer Available)		2384075	10055121
			Satin Nickel Lock (No Longer Available)		2384076	10055859
			Std Wood Black Operator (No Longer Available)		2384005	
			Std Wood Black Lock (No Longer Available)		2384006	10055361
			Std Wood White Operator (No Longer Available)		2384000	10057027
			Std Wood White Lock (No Longer Available)		2384001	
			Black Operator (No Longer Available)		2384077	10055364
			Black Lock (No Longer Available)		2384073	10055363
			Antique Nickel Operator (No Longer Available)		2384078	10055860
			Antique Nickel Lock (No Longer Available)		2384074	10055858

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

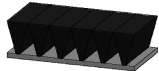
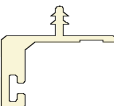
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09)			2384009	10055856
		Imperial Strike Plate Screws #10 x 1 1/4" Screw			508105	10056200
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)	The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the		2384010	10055120
 21		Lock Gear (April '07 - Current)	Standard Seacoast		2480052 2480055	10055485 10056113
		Lock Gear Screws #10 x 1 1/4" Screw	Standard Seacoast		508105 518105	10056200 10056222
 22		Precision Ball Bearing Roller	Standard Seacoast		2480059 2480066	10055491 10056118
		Roller Screw (1 per roller) #10 x 1/2" Screw	Standard Seacoast		508106 518106	10055537 10055209
 23		Interlock Weatherstrip			2384110	10054906
 24		Active Panel Sill Weatherstrip			2381654	10054994
 25		Active Panel Bracket			2384971	10055413
		Active Panel Bracket Screws #10 x 2" Screws				
 26		Interlock - Beige / Black	Active Inactive Active Inactive Active Inactive Active Inactive	6-8 6-10 8-0 9-0	2384760 / 2384860 2384761 / 2384861 2384762 / 2384862 2384763 / 2384863 2384764 / 2384864 2384765 / 2384865 2384766 / 2384866 2384767 / 2384867	10055920 10054004 10055004 10055921 10055930 10055924 10055931 10055923 /
		Interlock Screws #8 x 3/16" Screw			508152	10053263

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

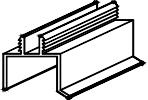
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	27	Upper Panel Dust Pad			2384131	10054937
	28	Lower Panel Dust Pad			2384132	10056646
	29	Inactive Head Filler Strip		2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128	10017769 10017770 10017771
	30	Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 4 1/4" x 5 1/4" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 4 1/4" x 3 1/4" Double Ended	Black - 216' Roll		2381420	10055818
 Not Shown on Assembly Dwg	30	Contemporary Glass Stop	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal		2922300 2922300-A 2922300-F	10020713 10020714 10020715
		Glass Stop Tape 4 1/4" x 5 1/4" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 4 1/4" x 3 1/4" Double Ended	Black - 216' Roll		2381420	10055818
	31	Active Panel Sill Weatherstrip Bracket	Mill Finish*		2384555 2384552 2384553 2384556	10057032 No Longer Available

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

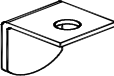
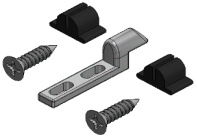
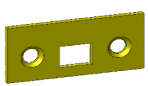
Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.						
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169	10017284 10017285
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)			Black 2384178	Beige 10055670
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal) Quad Screen Astragal Screws #8 x 4" Screws	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807 550261	10053278
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059	10055684
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061	10056507
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370	10055133
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384381	10092455
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091	10056505 10053333
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196	10056506 10055207
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919	10055280 10055280 10055943 10055406 10054941



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Quad Screen Stop Quad Screen Stop #6 x 3/16" Screws			6138 500005	10055070 10055531
 Not Shown on Assembly Dwg		Screen Keeper			659889	70007577
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034	10056503 10055682 10054627
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054	10056504 10055683
		Head Strike Plate with Screws	Satin Nickel		2384099	10055868