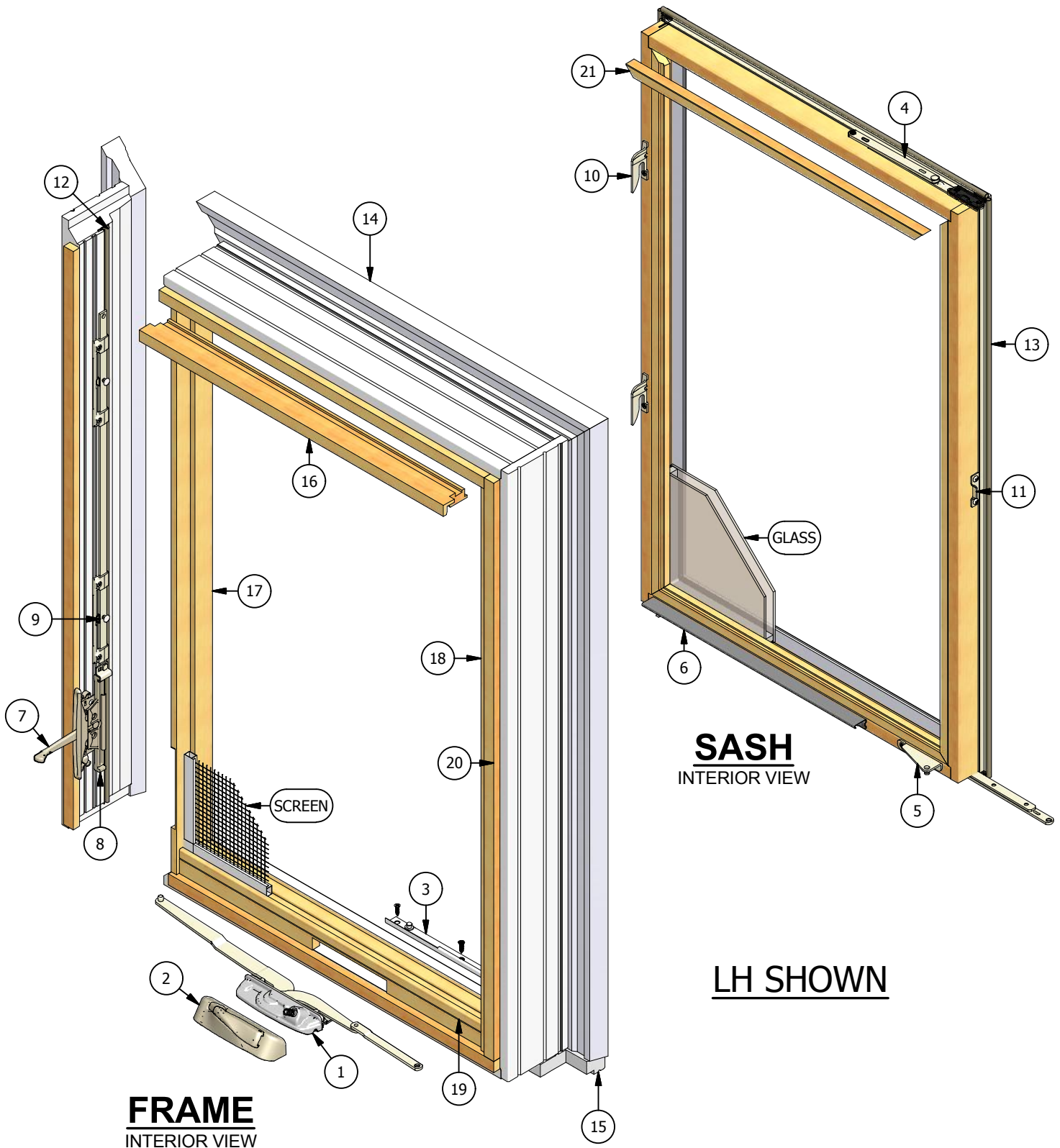


Legend Series

Casement (Operating)

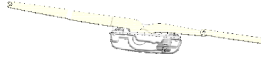
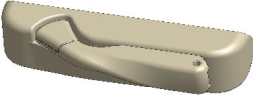
Parts Identification



Legend Series

Casement (Operating)

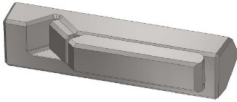
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 	1	Dual Arm Operator (LH Shown) (April '06 - Current) Used on 20-32 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542019 542119 542130 542131	10052934 10052936 10053131 10053409
		Dyad Operator (LH Shown) (April '06 - Current) Used on 14-16 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542021 542121 542132 542133	10052863 10052877 10053274 10053179
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard Seacoast		508150 518150	10053396 10053400
		Single Arm Operator (June '00 - March '06)	Standard Standard	LH RH	540023 540024	10055218 10056256
		Dual Hinge Arm Operator (June '00 - March '06)	Standard Standard	LH RH	540037 540038	10056260 10055047
		Egress Hinge Arm Operator (June '00 - March '06)	Standard Standard	LH RH	540019 540020	10055560 10056255
		Operator Screws #8 x 7/8" Screw			508150	10053396
		Not Shown on Assembly Dwg				
	2	Traditional Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16)	LH	553015	10117053
			Black (10/7/16 & Prior)	LH	552015	10055570
			Bronze	LH	552014	10117040
			Champagne	LH	552013	10117048
			Brass	LH	552018	10117050
			Satin Nickel	LH	552017	10117037
			White	LH	552012	10117033
			Oil Rubbed Bronze	LH	552016	10117049
			Faux Bronze	LH	552019	10117041
			Matte Black (After 10/7/16)	RH	553115	10117046
			Black (10/7/16 & Prior)	RH	552115	10056275
			Bronze	RH	552114	10117042
			Champagne	RH	552113	10117051
			Brass	RH	552118	10117043
			Satin Nickel	RH	552117	10117052
			White	RH	552112	10117035
			Oil Rubbed Bronze	RH	552116	10117038
			Faux Bronze	RH	552119	10117034

Legend Series

Casement (Operating)

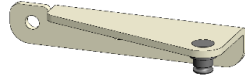
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Crank Cover	White	LH	556012	10117072
			Champagne	LH	556013	10117073
			Bronze	LH	556014	10117074
			Black	LH	556015	10117075
			Oil Rubbed Bronze	LH	556016	10117076
			Satin Nickel	LH	556017	10117077
			Brass	LH	556018	10117078
			Faux Bronze	LH	556019	10117079
			White	RH	556112	10117080
			Champagne	RH	556113	10117081
			Bronze	RH	556114	10117082
			Black	RH	556115	10117083
			Oil Rubbed Bronze	RH	556116	10117084
			Satin Nickel	RH	556117	10117085
			Brass	RH	556118	10117086
			Faux Bronze	RH	556119	10117087
 Not Shown on Assembly Dwg		Contour Operator Cover (June '00 - March '06)	Bronze		558224	10055577
			White		558223	10056288
			Champagne		558227	10056289
			Black		558229	10057613
 Not Shown on Assembly Dwg		Contour Crank Handle (June '00 - March '06)	Bronze		558219	10056287
			White		558218	10055576
			Champagne		558222	10055226
			Black		558228	10055051
 Not Shown on Assembly Dwg		Folding Crank Handle (June '00 - March '06)	Bronze		548012	10057602
			White		548011	10057178
			Champagne		548016	10057811
			Black		548018	10057603
 Not Shown on Assembly Dwg		Butterfly Handle (June '00 - March '06)	Bronze		541050	10057593
			White		541055	10056702
			Champagne		541071	10120674
			Black		541058	10057174
 Not Shown on Assembly Dwg		Turn Knob (June '00 - March '06)	Bronze		540012	No Longer Available
			Champagne		540010	
			White		548010	

Legend Series

Casement (Operating)

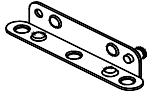
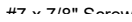
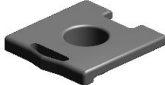
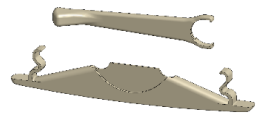
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	3	Hinge Track	UR / LL (upper right/lower left)		542040	10052935
			UL / LR (upper left/lower right)		542045	10052897
			Maxim*			
			UR / LL (upper right/lower left)		562021	10053446
			UL / LR (upper left/lower right)		562022	10053305
			*Used with 32" width windows			
		Hinge Track Screws #7 x 3/4" Screw (Qty.6)			2370091	10053333
		Adjustable hinge wrench			540036	10054574
	4	Hinge Arm	Standard			
			UR / LL (upper right/lower left)		562003	10052938
			UL / LR (upper left/lower right)		562004	10052899
			Egress			
			UR / LL (upper right/lower left)		562005	10052939
			UL / LR (upper left/lower right)		562006	10052878
			Maxim*			
			UR / LL (upper right/lower left)		562023	10053139
			UL / LR (upper left/lower right)		562024	10053447
			*Used with 32" width windows			
			Seacoast			
			UR / LL (upper right/lower left)		562001	10053444
			UL / LR (upper left/lower right)		562002	10053304
			Egress			
			UR / LL (upper right/lower left)		562015	10053445
			UL / LR (upper left/lower right)		562016	10053194
			Maxim*			
			UR / LL (upper right/lower left)		562026	10053195
			UL / LR (upper left/lower right)		562027	10053448
			*Used with 32" width windows			
		Adjustment Wrench			540036	10054574
		Hinge Arm Screws #7 x 3/4" Screw (Qty.6)	Standard Seacoast		2380895 2370091	10053345 10053333
	5	DA Sash Bracket (LH Shown) (April '06 - Current)	Standard	RH LH RH LH	542026	10053405
			Standard		542027	10053271
			Seacoast		543138	10053180
			Seacoast		543137	10053411
		DA Sash Bracket Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard		508150	10053396
			Seacoast		518150	10053400

Legend Series

Casement (Operating)

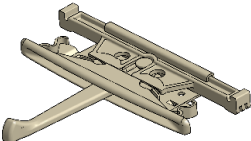
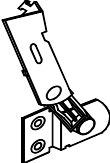
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
   Not Shown on Assembly Dwg		Standard Operator Bracket (June '00 - March '06)		LH RH	2380898 2380899	10056635 10055809
		Egress Operator Bracket (June '00 - March '06)		LH RH	540021 540022	10057171 10057590
		Operator Bracket Screws #7 x 7/16" Screw			508150	10053396
	6	Operator Track (April '06 - Current)	Standard Seacoast		542128 542139	10052937 10053414
		Operator Track Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard Seacoast		508150 518150	10053396 10053400
  Not Shown on Assembly Dwg		Operator Track Black Shoe (April '06 - Current)			31877	10055503
		Operator Track (June '00 - March '06)			542004	10056257
		Operator Track Screws #8 x 7/16" Screw			508150	10053396
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16)		554118	10117047
			Black (10/7/16 & Prior)		553118	10056276
			Bronze		553114	10117055
			Champagne		553110	10117054
			Brass		553113	10117039
			Satin Nickel		553109	10117036
			White		553112	10117045
			Oil Rubbed Bronze		553108	10117044
			Faux Bronze		553119	10117032
 Not Shown on Assembly Dwg		Multi-Point Lock Handle (June '00 - August '07)	Bronze		550224	10057610
			White		550222	10057812
			Champagne		550220	10055049
			Black		550228	10057181
			Brass		550223	10056274
			Satin Nickel		558264	10057614
			Oil Rubbed Bronze		558277	10055578

Legend Series

Casement (Operating)

Parts Identification

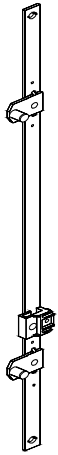
Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Multi-Point Escutcheon Plate (June '00 - August '07)	Bronze White Champagne Black Brass Satin Nickel Oil Rubbed Bronze		550114 550112 550110 550118 550113 558263 558276	10057180 10056262 10056703 10057609 10057184 10056290
	8	LOCK DRIVE ASSEMBLY <i>(Handle & Escutcheon Sold Separately)</i> LOCK DRIVE ASSEMBLY SCREWS <i>#6 x 1" Screw (Qty. 2 per Lock Drive)</i>			553107 550261	10053422 10053278
 Not Shown on Assembly Dwg		Link Assembly (June '00 - August '07) Link Assembly Screws #6 x 1" Screw		LH RH	550120 550125 550262	10055562 10056263 10053532
	9	Tie Bar Assembly (LH Shown) (September '07 - Current)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159	10053427 10053289 10053135 10053428 10053290 10053187 10053429 10053291 10053109 10053430 10053292 10053431 10053188 10053432 10053293 10053136 10053433 10053294 10053189 10053434 10053295 10053096 10053435 10053296 10053436 10053190

Continued on Next Page

Legend Series

Casement (Operating)

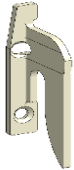
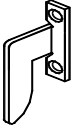
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP			
	9	Tie Bar Assembly (LH Shown) (September '07 - Current)	Continued from Previous Page						
			38"	LH	553160	10053437			
			38"	RH	553161	10053297			
			44"	LH	553162	10053137			
			44"	RH	553163	10053438			
			50"	LH	553164	10053298			
			50"	RH	553165	10053191			
			56"	LH	553166	10053439			
			56"	RH	553167	10053299			
			62"	LH	553168	10053110			
			62"	RH	553169	10053440			
			68"	LH	553170	10053300			
			68"	RH	553171	10053192			
			74"	LH	553172	10053441			
		74"	RH	553173	10053301				
Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)			Standard Seacoast		550261 550265	10053278 10053415			
  		Tie Bar Assembly (Discontinued - Check for Availability)	56"		550135 550130 550141 550141 550151 550161 550171 550181 550191 550191	No Longer Available			
					550135 550130 550141 550151 550161 550171 550181 550186 550191 550196	No Longer Available			
				Tie Bar Assembly (June '02 - August '07)	50"		550135 550130 550141 550151 550161 550171 550181 550186 550191 550196	10056759	
							550251 550261	10057606 10053278	
				Tie Bar Guide (June '02 - August '07)					
				Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)					
				Not Shown on Assembly Dwg					

Legend Series

Casement (Operating)

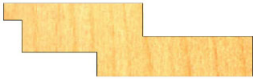
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	10	Keeper (LH Shown) (September '07 - Current)	Standard Standard Seacoast Seacoast	LH RH LH RH	553128 553127 553105 553106	10053288 10053425 10053284 10053184
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard Seacoast		550263 551263	10053181 10053279
 Not Shown on Assembly Dwg		Keeper (June '00 - August '07) Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)		LH RH	550210 550215 550263	10055569 10056273 10053181
	11	Concealed Snubber	Standard/Seacoast Standard/Seacoast High Performance		570012 540051	10053307 10053130
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard/Seacoast		518152	10075591
	12	Frame Weatherstrip (All Four Sides)			531106	10115706
	13	Blub Weatherstrip (Head & Sides)			531024	10055551
	14	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003	10053119
	15	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020	10053228

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	16	Head Stop	14" Pine (Glass Size)		2500023	10017866
			16" Pine		2370644	10017316
			20" Pine		2500024	10017867
			24" Pine		2500025	10017869
			26" Pine		2500026	10017870
			28" Pine		2500080	10017876
			32" Pine		2500027	10017872
			38" Pine		2500028	10017874
			44" Pine		2500029	10017875
			10' Pine Lineal		2500101	10017879
	17	Multi-Point Lock Side Sash Stop (September '07 - Current)	20" Pine (Glass Size)	LH	2530111-L	
			20" Pine	RH	2530111-R	
			26" Pine	LH	2530213-L	10017950
			26" Pine	RH	2530213-R	10017950
			32" Pine	LH	2530214-L	10017951
			32" Pine	RH	2530214-R	10017951
			38" Pine	LH	2530215-L	10017952
			38" Pine	RH	2530215-R	10017952
			44" Pine	LH	2530216-L	10017953
			44" Pine	RH	2530216-R	10017953
			50" Pine	LH	2530218-L	10017955
			50" Pine	RH	2530218-R	10017955
			56" Pine	LH	2530219-L	10017956
			56" Pine	RH	2350219-R	
			62" Pine	LH	2530220-L	10017958
			62" Pine	RH	2530220-R	10017958
			68" Pine	LH	2530221-L	10017959
			68" Pine	RH	2530221-R	10017959
			74" Pine	LH	2530222-L	10017961
			74" Pine	RH	2530222-R	10017961



Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
Not Shown on Assembly Dwg		Multi-Point Lock Side Sash Stop (June '00 - June '02)	20" Pine (Glass Size)	LH	2500111-L	
			20" Pine	RH	2500111-R	
			26" Pine	LH	2500113-L	
			26" Pine	RH	2500113-R	
			32" Pine	LH	2500114-L	
			32" Pine	RH	2500114-R	
			38" Pine	LH	2500115-L	
			38" Pine	RH	2500115-R	
			44" Pine	LH	2500116-L	
			44" Pine	RH	2500116-R	
			50" Pine	LH	2500118-L	
			50" Pine	RH	2500118-R	
			56" Pine	LH	2500119-L	
			56" Pine	RH	2500119-R	
			62" Pine	LH	2500120-L	
			62" Pine	RH	2500120-R	
			68" Pine	LH	2500121-L	
			68" Pine	RH	2500121-R	
			74" Pine	LH	2500122-L	
			74" Pine	RH	2500122-R	
Not Shown on Assembly Dwg		Multi-Point Lock Side Sash Stop (June '02 - August '07)	20" Pine (Glass Size)	LH	2500111-L	
			20" Pine	RH	2500111-R	
			26" Pine	LH	2500113-L	
			26" Pine	RH	2500113-R	
			32" Pine	LH	2500114-L	
			32" Pine	RH	2500114-R	
			38" Pine	LH	2500215-L	
			38" Pine	RH	2500215-R	
			44" Pine	LH	2500216-L	
			44" Pine	RH	2500216-R	
			50" Pine	LH	2500218-L	
			50" Pine	RH	2500218-R	
			56" Pine	LH	2500219-L	
			56" Pine	RH	2500219-R	
			62" Pine	LH	2500220-L	
			62" Pine	RH	2500220-R	
			68" Pine	LH	2500121-L	
			68" Pine	RH	2500121-R	
			74" Pine	LH	2500222-L	
			74" Pine	RH	2500222-R	
Not Shown on Assembly Dwg			8' Alder Lineal		2500123-A	

Legend Series

Casement (Operating)

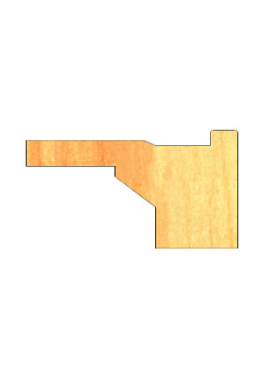
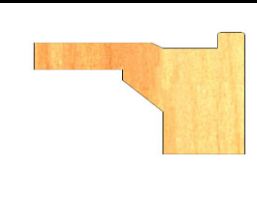
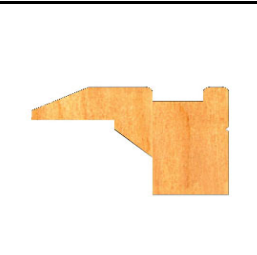
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	18	Hinge Side Sash Stop (September '07 - Current)	20" Pine (Glass Size) 26" Pine 32" Pine 38" Pine 44" Pine 50" Pine 56" Pine 62" Pine 68" Pine 74" Pine 8' Pine Lineal		2530212 2530213 2530214 2530215 2530216 2530218 2530219 2530220 2530221 2530222 2530123	10017949 10017950 10017951 10017952 10017953 10017955 10017956 10017958 10017959 10017961 10017933
 Not Shown on Assembly Dwg		Hinge Side Sash Stop (June '00 - August '07)	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 32" Pine 38" Pine 44" Pine 50" Pine 56" Pine 62" Pine 68" Pine 74" Pine 8' Alder Lineal		2500105 2500106 2530212 2530213 2530214 2530215 2530216 2530218 2530219 2530220 2530221 2530222 2530123 2500123-A	10017949 10017950 10017951 10017952 10017953 10017955 10017956 10017958 10017959 10017961 10017933
	19	Sill Cover (Operator) (April '06 - Current)	Dual Arm & Dyad Operator 14" Pine (Glass Size) 14" Pine 16" Pine 16" Pine 20" Pine 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine 28" Pine 28" Pine 32" Pine 32" Pine 8' Pine Lineal Single Arm Operator 20" Pine (Glass Size) 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine	LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	2600001 2600002 2600003 2600004 2600005 2600006 2600007 2600008 2600009 2600010 2600025 2600026 2600011 2600012 2500100 2600019 2600020 2600021 2600022 2600023 2600024	10017877

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
 Not Shown on Assembly Dwg		Sill Cover (Operator) (June '00 - March '06)	14" Pine (Glass Size)	LH	2500008	
			14" Pine	RH	2500009	
			16" Pine	LH	2370647	
			16" Pine	RH	2370648	
			20" Pine	LH	2500010	
			20" Pine	RH	2500011	
			24" Pine	LH	2500012	
			24" Pine	RH	2500013	
			24" Pine (Egress)	LH	2500072	
			24" Pine (Egress)	RH	2500073	
			26" Pine	LH	2500014	
			26" Pine	RH	2500015	
			26" Pine (Egress)	LH	2500074	
			26" Pine (Egress)	RH	2500075	
			32" Pine	LH	2500016	
			32" Pine	RH	2500017	
 Not Shown on Assembly Dwg		Contemporary Sill Cover	20" Pine (Glass Size)	LH	2700020	10018949
			20" Pine	RH	2700021	
			24" Pine	LH	2700022	
			24" Pine	RH	2700023	
			26" Pine	LH	2700024	
			26" Pine	RH	2700025	
			32" Pine	LH	2700026	
			32" Pine	RH	2700027	
			10' Pine Lineal		2700010	10018938
			10' Alder Lineal		2700010-A	10018939
			8'-12' Fir Lineal		2700010-F	10053668
			*For sizes not listed, contact your inside sales representative.			
 Not Shown on Assembly Dwg		Contemporary Sill Cover (Stat)	20" Pine (Glass Size)		2700002	10018933
			24" Pine		2700003	10018934
			26" Pine		2700004	10018935
			28" Pine		2700008	10044874
			32" Pine		2700005	10018936
			44" Pine		2700007	10018937
			*For sizes not listed, contact your inside sales representative.			
 Not Shown on Assembly Dwg		Sill Cover (Stat)	14" Pine (Glass Size)		2500001	10017856
			16" Pine		2370646	10017317
			20" Pine		2500002	10017857
			24" Pine		2500003	10017859
			26" Pine		2500004	10017860
			32" Pine		2500005	10017862
			38" Pine		2500006	10017864
			44" Pine		2500007	10017865

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Old	New SAP
	20	JAMB EXTENSION 7/16" (4 3/4" O.A. Width)	10' Pine Lineal		291018	10020646
		Jamb Extension 7/16" Full Width	10' Pine Lineal		291065	10020664
		JAMB EXTENSION 1-1/8" (5 1/4" O.A. Width)	10' Pine Lineal		291020	10020649
		JAMB EXTENSION 2" (6 1/8" O.A. Width)	11' Pine Lineal		140103	10016101
		JAMB EXTENSION 2-7/16" (6 3/4" O.A. Width)	16' Pine Lineal		291022	10020650
		JAMB EXTENSION 3-1/8" (7 1/4" O.A. Width)	10' Pine Lineal		291024	10020654
	21	Ogee Glass Stop	8' Pine Lineal		2380890	10017413
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Contemporary Glass Stop	8' Pine Lineal		2922300	10020713
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520	10053250
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410	10053152
 Not Shown on Assembly Dwg		Window Opening Control Device (includes screws & instructions)		LH RH	9410040 9410041	10117068 10117064