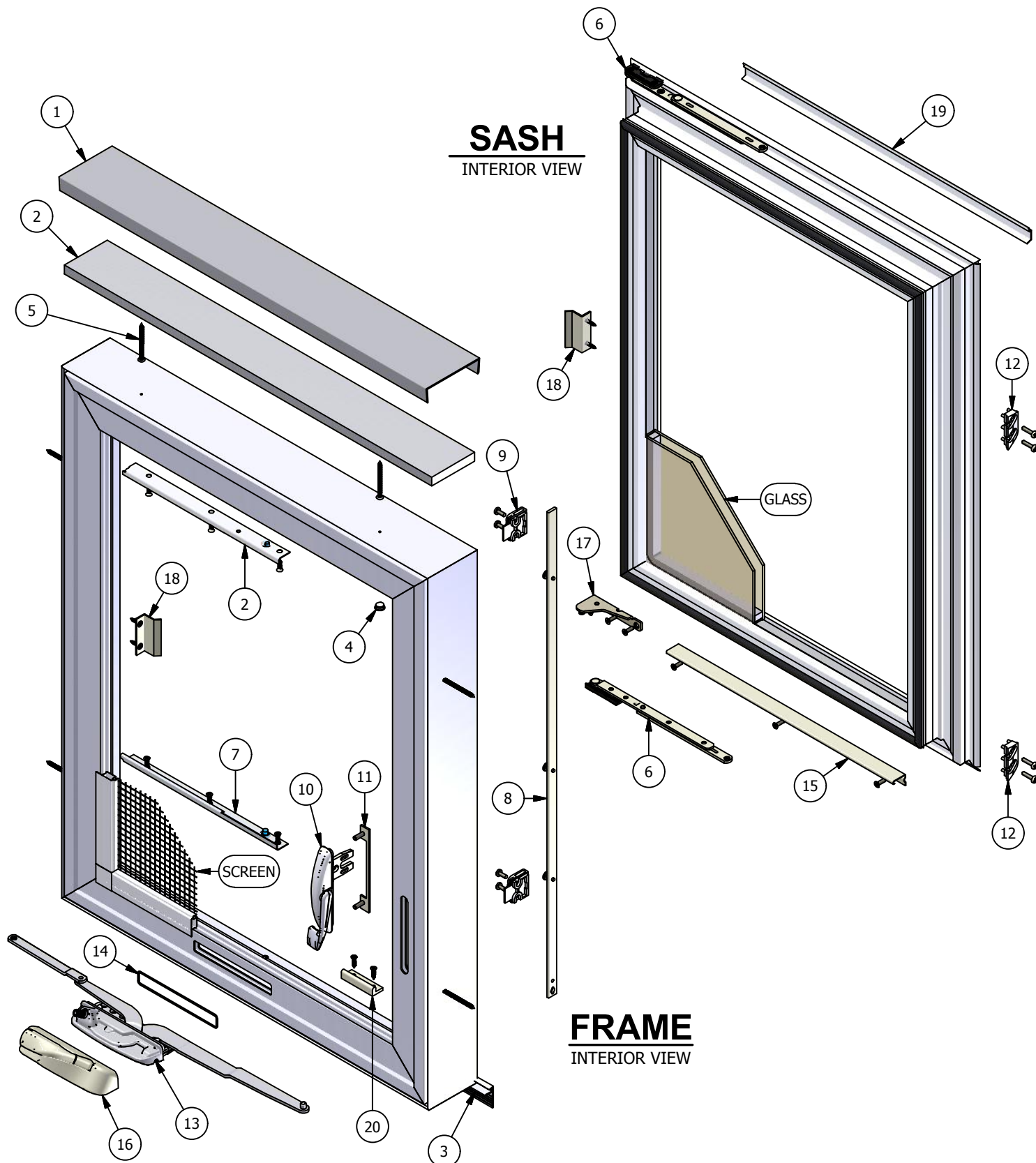




Revive Series

Vinyl Casement (Operating)

Parts Identification





Revive Series

Vinyl Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish	Spec	Old	New SAP
	1	Head Expander (Qty. 1)	White Clay		700018 701018	10054621 10054233
	2	Head Expander Foam (Qty. 1)			2388409	10054569
	3	Sill Cover (Qty. 1)	White Clay		900760 901860	10054722 10054055
	4		White Clay Black		558242 558245 558529	10054614 10054692 10054354
	5	Frame Screw #8 x 2" (Qty. 4)			518200	10056223



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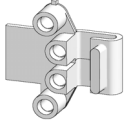
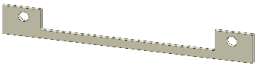
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
	6	Hinge Arm (Prior to Aug 2022)	Standard		562003	10052938
			LL/UR (lower left/upper right) UL/LR (upper left/lower right) Egress		562004	10052899
		Hinge Arm (Aug 2022 to Current)	Standard		562005	10052939
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)		562006	10052878
		Hinge Arm (Aug 2022 to Current)	Standard		462003	10090084
			LL/UR (lower left/upper right) UL/LR (upper left/lower right) Egress		462004	10090109
	7	Hinge Track (Prior to Aug 2022)	Standard		462005	10090107
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)		462006	10090081
		Hinge Track (Aug 2022 to Current)	Standard		508050	10055536
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)			
		Hinge Track (Aug 2022 to Current)	Standard			
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)			
	8	Hinge Track Screws Prior Aug 2022 #7x 1/2" Screw (Qty 3) Aug 2022 to Current #7x 1/2" Screw (Qty 5)	Standard		508165	10055538
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)			
		Hinge Track Screws Prior Aug 2022 #7x 1/2" Screw (Qty 3) Aug 2022 to Current #7x 1/2" Screw (Qty 5)	Standard			
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)			
		Hinge Track Screws Prior Aug 2022 #7x 1/2" Screw (Qty 3) Aug 2022 to Current #7x 1/2" Screw (Qty 5)	Standard			
			LL/UR (lower left/upper right) UL/LR (upper left/lower right)			
	8	Tie Bar	18" (R.O. Height)		558055	10057814
			24"		558060	10054339
			30"		558070	10054340
			36"		558075	10054202
			42"		558085	10054611
			48"		558180	10054343
	8	Tie Bar	54"		558185	10054205
			60"		558190	10054781
			66"		558195	10054344
			72"		558196	10054689



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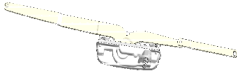
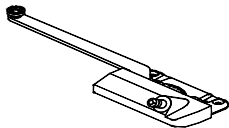
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
	9	Tie Bar Guide Tie Bar Guide Screws #8 x 3/4" Screw (Qty 2) (Prior to June 2014)			558120 508060	No Longer Available 10053262
		Tie Bar Guide Tie Bar Guide Screws #8 x 3/4" Screw (Qty 2)			558121 508060	10054686 10053262
	10	Sash Lock w/ Gasket (December '03 - April 2023)	White Almond Clay Black		558036 558037 545037 558042	10054780 10056863 10054684 10054201
		Sash Lock w/ Gasket (May 2023 - Current)	White Clay Black		458036 445037 458042	10090087 10090091 10090063
 Not Shown on Assembly Dwg		Sash Lock (Prior to December '03)	White White Almond Almond	LH RH LH RH	558035 558040 558045 558050	10056706 10056286 558045 558050
	11	Lock Support (December '03 - April 2023) Lock Support Screws #10 x 9/16" Screw (Qty 2)			558201 558203	10054345 10054613
		Lock Support (May 2023 - Current) Lock Support Screws #8-32 x 5/8" Screw (Qty 2) Not Shown on Assembly Dwg			458201 508208	10090101 10120442



Revive Series

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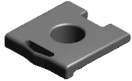
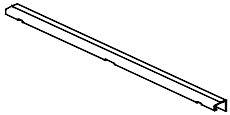
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP		
	12	Keeper		RH LH	558125 558130	10054575 10054687		
		Keeper Screws #8 x 3/4" Screw (Qty 2)			508060	10053262		
	13	Operator (LH Shown) (September '09 - Aug 2022) #10 x 3/4" Screws (Qty 6)	R.O. Width ≤ 24" (Dyad) R.O. Width > 24" (Dual Arm)	RH LH RH LH	542121 542021 542119 542019 538040	10052877 10052863 10052936 10052934 10056965		
		Operator (LH Shown) (Aug 2022 to Current) Operator Screw #8 x 3/4" Screws (Qty 6)	R.O. Width ≤ 24.5" (Dyad) R.O. Width > 24.5" (Dual Arm)	RH LH RH LH	442121 442021 442119 442019 5010555	10090062 10090115 10090099 10090060 10091377		
 Not Shown on Assembly Dwg		Single Arm Operator (LH Shown) (Prior to September '09) Operator Screws #10 x 3/4" Screws (Qty 4) #10 x 3/4" Screws (Qty 4)	18 R.O. Widths White White Almond (No Longer Available) Almond (No Longer Available) Clay Clay	LH RH LH RH LH RH	542310 542315 542300 542305 545300 545305	10057597 10054332 10054198 10054683 10057600		
			24 and 36 R.O. Widths White White Almond (No Longer Available) Almond (No Longer Available) Clay Clay	LH RH LH RH LH RH	542330 542335 542320 542325 545320 545325	10054199 10054333 10054609 10057176 10055566 10056968		



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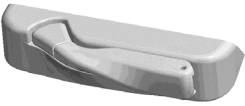
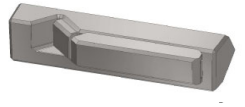
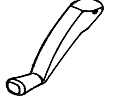
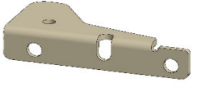
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
 Not Shown on Assembly Dwg	14	Operator Gasket (September '09 - Aug 2022)			545113	10054334
 Not Shown on Assembly Dwg		Operator Gasket (Prior to September '09)			2370235	70007839
	15	Operator Track (September '09 - Aug 2022)	R.O. Width > 24"		542128	10052937
		Operator Track (Aug 2022 to Current)	R.O. Width > 24.5"		442128	10090085
		Operator Track Screws #7 x 5/8" Screw (Qty 3)			508050	10055536
 Not Shown on Assembly Dwg		Operator Track Black Shoe (April '06 - Aug 2022)			31877	10055503
 Not Shown on Assembly Dwg		Operator Track (Prior to September '09)			542004	10056257
		Operator Track Screws #7 x 1/2" Screw (Qty 3)			508165	10055538



Revive Series

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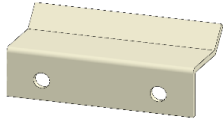
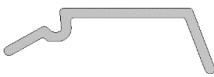
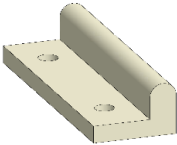
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
 Not Shown on Assembly Dwg	16	Traditional Crank Handle & Cover (LH Shown) (September '09 - Aug 2022)	White White Clay Clay Black Black	LH RH LH RH LH RH	552012 552112 545012 545112 553015 553115	10053095 10053133 10055219 10056259 10053421 10053287
		Traditional Crank Handle & Cover (LH Shown) (Aug 2022 to Current)	White White Clay Clay Black Black	LH RH LH RH LH RH	452012 452112 445012 445112 453015 453115	10090061 10090098 10090105 10090082 10090076 10090088
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Cover (LH Shown) (September '09 - Aug 2022)	White White Clay Clay Black Black	LH RH LH RH LH RH	556012 556112 545013 545015 556015 556115	10075609 10075617 10075625 10075626 10075612 10075620
 Not Shown on Assembly Dwg		Contemporary Crank Handle & Cover (LH Shown) (Aug 2022 to Current)	White White Clay Clay Black Black	LH RH LH RH LH RH	456012 456112 445013 445015 456015 456115	10090106 10090089 10090078 10090104 10090083 10090092
 Not Shown on Assembly Dwg		Operator Handle (Prior to September '09)	White Almond Clay (No Longer Available)		558218 2370199 545199	10055576 10057265 10057177
 Not Shown on Assembly Dwg		Folding Operator Handle (Prior to September '09)	White Almond Clay		548011 548014 545014	10057178 10056862 10057598
	17	Stud Bracket (Prior to Aug 2022) #7 x 5/8" Screw (Qty 2)		RH LH	545326 545327 508050	10054200 10054555 10055536
 Not Shown on Assembly Dwg		Stud Bracket (Aug 2022 to Current) Stud Bracket Screws #8 x 3/4" Screw (Qty 3)		RH LH	445327 445326 5010555	10090080 10090093 10091377



Revive Series

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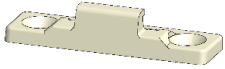
Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
	18	Snubber			558065	10054685
		Snubber Screws #6 x 1/2" Screw (Qty 2)			508157	10056202
	19	Glazing Bead (Prior to June 2014)	White Almond Clay Bronze Black Tan Ivory Cinnamon Green White	13'	900043 900110 901043 900043-BZ 900043-BK 900043-T 900043-I 900043-C 900043-G 900043-W	10054560 10054247 10116543 10055281 10116540 10116542 10116541 10116538 10116539
		Glazing Bead	White Clay	13'	700005 701005	10057670 10054580
	20	Riser Block	White Almond Clay		900260 900265 901265	10054240 10054399
		Riser Block Screw #7 x 1/2" Screw (Qty 2)			508165	10055538



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Image	Item #	Description	Color / Finish	Spec	Part #	New SAP
 Not Shown on Assembly Dwg		Weatherstrip (Prior to June 2014)	Black	LF	2370074	10055314
 Not Shown on Assembly Dwg		Intermediate Bulb Weatherstrip	White Tan Black	LF LF LF	531045 531046 531047	10054778 10054329 10054681
 Not Shown on Assembly Dwg		Bulb Weatherstrip (Prior to June 2014)	White	LF	531061	10135328
 Not Shown on Assembly Dwg		Top-Rail Bulb Weatherstrip (March 2023-Current)	Black	LF	478077	10117379
 Not Shown on Assembly Dwg		Snubber Snubber Screws #7 x 5/8" Screw (Qty. 2 per Snubber)			590163 508050	10052870 10055536
No Image		Glazing Tape 1/16" x 1/2"	White - 216' Roll		394100	10055200
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions)		LH RH	9410040 9410041	10056755 10056604