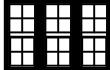
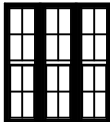


Next Dimension Series

IMPACT SINGLE HUNG - 18" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

Mas. Opp. Rough Opp. Frame	1-6	3-0	4-6
	1-6 1-5 1/2	3-0 2-11 1/2	4-6 4-5 1/2
2-6 2-6 2-5 1/2	 1830	 1830-2	 1830-3
3-0 3-0 2-11 1/2	 1836	 1836-2	 1836-3
3-6 3-6 3-5 1/2	 1842	 1842-2	 1842-3
4-0 4-0 3-11 1/2	 1848	 1848-2	 1848-3
4-6 4-6 4-5 1/2	 1854	 1854-2	 1854-3
5-0 5-0 4-11 1/2	 1860	 1860-2	 1860-3

OTHER GRILLE PATTERNS



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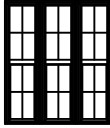
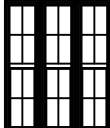
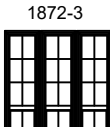
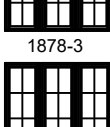
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 18" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	1-6	3-0	4-6
	1-6	3-0	4-6
Mas. Opq. Rough Opq. Frame	1-5 1/2	2-11 1/2	4-5 1/2
5-3 5-3 5-2 1/2	 1863	 1863-2	 1863-3
5-6 5-6 5-5 1/2	 1866	 1866-2	 1866-3
6-0 6-0 5-11 1/2	 1872	 1872-2	 1872-3
6-6 6-6 6-5 1/2	 1878	 1878-2	 1878-3
7-0 7-0 6-11 1/2	 1884	 1884-2	 1884-3

OTHER GRILLE PATTERNS



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DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 24" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-0 2-0 1-11 1/2	4-0 4-0 3-11 1/2	6-0 6-0 5-11 1/2
Max. Opp. Rough Opp. Frame			
2-6 2-6 2-5 1/2	 2430	 2430-2	 2430-3
3-0 3-0 2-11 1/2	 2436	 2436-2	 2436-3
3-6 3-6 3-5 1/2	 2442	 2442-2	 2442-3
4-0 4-0 3-11 1/2	 2448	 2448-2	 2448-3
4-6 4-6 4-5 1/2	 2454	 2454-2	 2454-3
5-0 5-0 4-11 1/2	 2460	 2460-2	 2460-3

OTHER GRILLE PATTERNS



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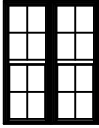
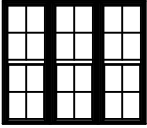
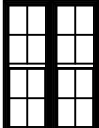
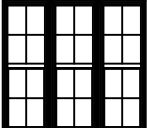
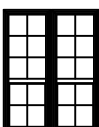
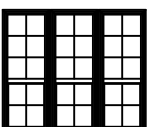
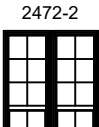
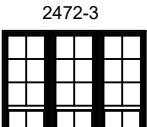
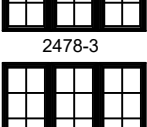
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 24" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-0 2-0 1-11 1/2	4-0 4-0 3-11 1/2	6-0 6-0 5-11 1/2
Max. Opp. Rough Opp. Frame			
5-3 5-3 5-2 1/2	 2463	 2463-2	 2463-3
5-6 5-6 5-5 1/2	 2466	 2466-2	 2466-3
6-0 6-0 5-11 1/2	 2472	 2472-2	 2472-3
6-6 6-6 6-5 1/2	 2478	 2478-2	 2478-3
7-0 7-0 6-11 1/2	 2484	 2484-2	 2484-3

OTHER GRILLE PATTERNS



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DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 30" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-6 2-6 2-5 1/2	5-0 5-0 4-11 1/2	7-6 7-6 7-5 1/2
Max. Opp. Rough Opp. Frame			
2-6 2-6 2-5 1/2	 3030	 3030-2	 3030-3
3-0 3-0 2-11 1/2	 3036	 3036-2	 3036-3
3-6 3-6 3-5 1/2	 3042	 3042-2	 3042-3
4-0 4-0 3-11 1/2	 3048	 3048-2	 3048-3
4-6 4-6 4-5 1/2	 3054	 3054-2	 3054-3
5-0 5-0 4-11 1/2	 3060	 3060-2	 3060-3

OTHER GRILLE PATTERNS



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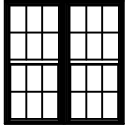
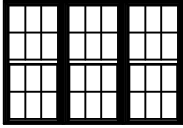
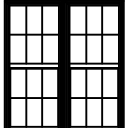
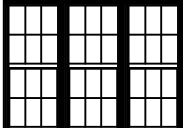
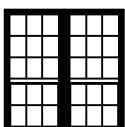
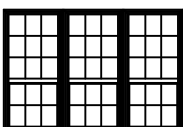
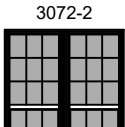
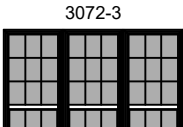
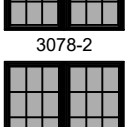
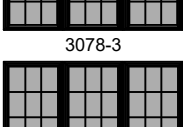
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 30" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-6 2-6 2-5 1/2	5-0 5-0 4-11 1/2	7-6 7-6 7-5 1/2
Max. Opp. Rough Opp. Frame			
5-3 5-3 5-2 1/2	 3063	 3063-2	 3063-3
5-6 5-6 5-5 1/2	 3066	 3066-2	 3066-3
6-0 6-0 5-11 1/2	 3072	 3072-2	 3072-3
6-6 6-6 6-5 1/2	 3078	 3078-2	 3078-3
7-0 7-0 6-11 1/2	 3084	 3084-2	 3084-3

OTHER GRILLE PATTERNS



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Next Dimension Series

IMPACT SINGLE HUNG - 32" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-8 2-8 2-7 1/2	5-4 5-4 5-3 1/2	8-0 8-0 7-11 1/2
Max. Opg. Rough Opq. Frame			
2-6 2-6 2-5 1/2	 3230	 3230-2	 3230-3
3-0 3-0 2-11 1/2	 3236	 3236-2	 3236-3
3-6 3-6 3-5 1/2	 3242	 3242-2	 3242-3
4-0 4-0 3-11 1/2	 3248	 3248-2	 3248-3
4-6 4-6 4-5 1/2	 3254	 3254-2	 3254-3
5-0 5-0 4-11 1/2	 3260	 3260-2	 3260-3

OTHER GRILLE PATTERNS



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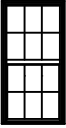
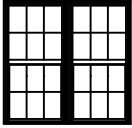
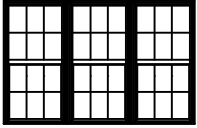
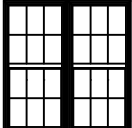
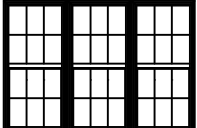
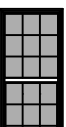
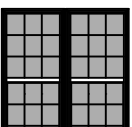
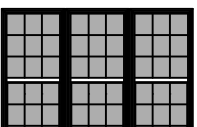
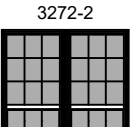
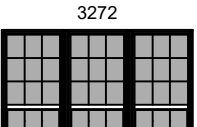
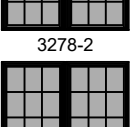
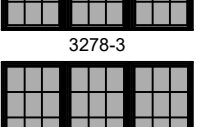
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 32" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	2-8 2-8 2-7 1/2	5-4 5-4 5-3 1/2	8-0 8-0 7-11 1/2
Max. Opp. Rough Opp. Frame			
5-3 5-3 5-2 1/2			
	3263	3263-2	3263-3
5-6 5-6 5-5 1/2			
	3266	3266-2	3266-3
6-0 6-0 5-11 1/2			
	3272	3272-2	3272
6-6 6-6 6-5 1/2			
	3278	3278-2	3278-3
7-0 7-0 6-11 1/2			
	3284	3284-2	3284-3

OTHER GRILLE PATTERNS



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DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 36" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	3-0 3-0 2-11 1/2	6-0 6-0 5-11 1/2	9-0 9-0 8-11 1/2
Max. Opp. Rough Opp. Frame			
2-6 2-6 2-5 1/2	 3630	 3630-2	 3630-3
3-0 3-0 2-11 1/2	 3636	 3636-2	 3636-3
3-6 3-6 3-5 1/2	 3642	 3642-2	 3642-3
4-0 4-0 3-11 1/2	 3648	 3648-2	 3648-3
4-6 4-6 4-5 1/2	 3654	 3654-2	 3654-3
5-0 5-0 4-11 1/2	 3660	 3660-2	 3660-3

OTHER GRILLE PATTERNS



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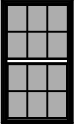
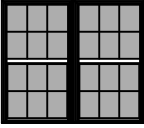
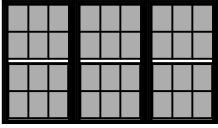
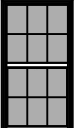
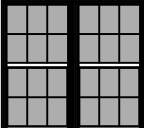
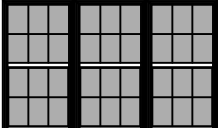
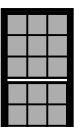
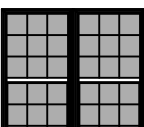
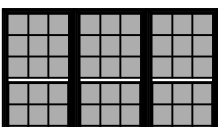
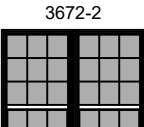
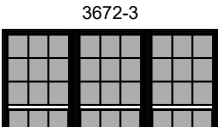
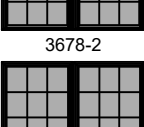
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 36" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	3-0 3-0 2-11 1/2	6-0 6-0 5-11 1/2	9-0 9-0 8-11 1/2
Max. Opp. Rough Opp. Frame			
5-3 5-3 5-2 1/2	 3663	 3663-2	 3663-3
5-6 5-6 5-5 1/2	 3666	 3666-2	 3666-3
6-0 6-0 5-11 1/2	 3672	 3672-2	 3672-3
6-6 6-6 6-5 1/2	 3678	 3678-2	 3678-3
7-0 7-0 6-11 1/2	 3684	 3684-2	 3684-3

OTHER GRILLE PATTERNS



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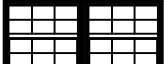
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG - 40" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

	Mas. Opp. Rough Opp. Frame	3-4 3-4 3-3 1/2	6-8 6-8 6-7 1/2
2-6	2-6		
	2-5 1/2	4030	4030-2
3-0	3-0		
	2-11 1/2	4036	4036-2
3-6	3-6		
	3-5 1/2	4042	4042-2
4-0	4-0		
	3-11 1/2	4048	4048-2
4-6	4-6		
	4-5 1/2	4054	4054-2
5-0	5-0		
	4-11 1/2	4060	4060-2

OTHER GRILLE PATTERNS



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SCALE: 1/8" = 1'-0"

4084

4084-2

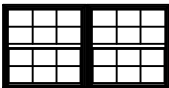
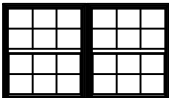
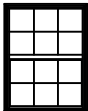
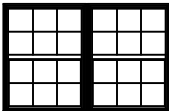
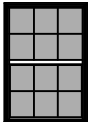
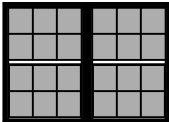
DIAMOND

Next Dimension Series

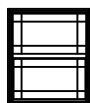
IMPACT SINGLE HUNG - 42" WIDE

ELEVATIONS

SCALE: 1/8" = 1'-0"

		3-6		7-0	
		3-6		7-0	
		3-5 1/2		6-11 1/2	
2-6	2-6				
	2-5 1/2				
		4230		4230-2	
3-0	3-0				
	2-11 1/2				
		4236		4236-2	
3-6	3-6				
	3-5 1/2				
		4242		4242-2	
4-0	4-0				
	3-11 1/2				
		4248		4248-2	
4-6	4-6				
	4-5 1/2				
		4254		4254-2	
5-0	5-0				
	4-11 1/2				
		4260		4260-2	

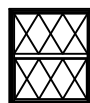
OTHER GRILLE PATTERNS



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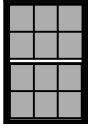
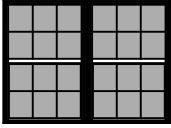
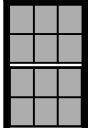
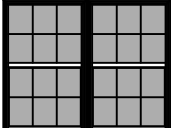
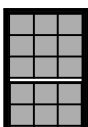
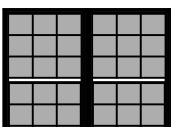
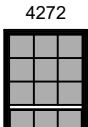
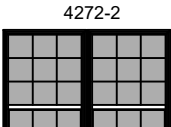
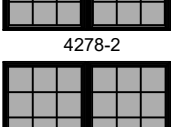
DIAMOND

Next Dimension Series

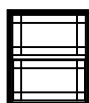
IMPACT SINGLE HUNG - 42" WIDE

ELEVATIONS

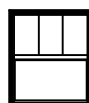
SCALE: 1/8" = 1'-0"

	3-6 3-6 3-5 1/2	7-0 7-0 6-11 1/2
Mas. Opq. Rough Opq. Frame		
5-3 5-3 5-2 1/2	 4263	 4263-2
5-6 5-6 5-5 1/2	 4266	 4266-2
6-0 6-0 5-11 1/2	 4272	 4272-2
6-6 6-6 6-5 1/2	 4278	 4278-2
7-0 7-0 6-11 1/2	 4284	 4284-2

OTHER GRILLE PATTERNS



PRAIRIE



PLAZA



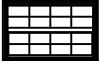
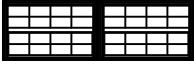
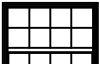
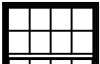
DIAMOND

Next Dimension Series

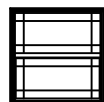
IMPACT SINGLE HUNG - 48" WIDE

ELEVATIONS

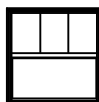
SCALE: 1/8" = 1'-0"

	4-0	8-0
Mas. Opq.	4-0	8-0
Rough Opq.	3-11 1/2	7-11 1/2
Frame		
2-6		
2-5 1/2	4830	4830-2
3-0		
3-0	4836	4836-2
2-11 1/2		
3-6		
3-6	4842	4842-2
3-5 1/2		
4-0		
4-0	4848	4848-2
3-11 1/2		
4-6		
4-6	4854	4854-2
4-5 1/2		
5-0		
5-0	4860	4860-2
4-11 1/2		

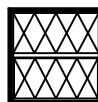
OTHER GRILLE PATTERNS



PRAIRIE



PLAZA



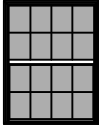
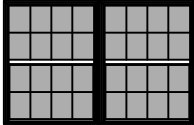
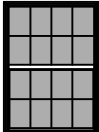
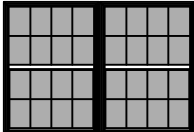
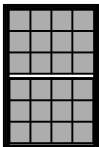
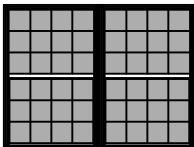
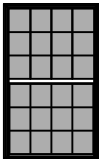
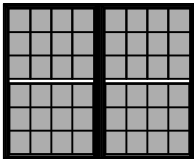
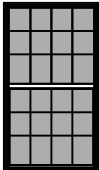
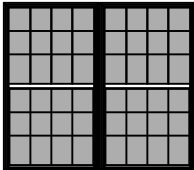
DIAMOND

Next Dimension Series

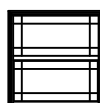
IMPACT SINGLE HUNG - 48" WIDE

ELEVATIONS

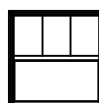
SCALE: 1/8" = 1'-0"

	4-0 4-0 3-11 1/2	8-0 8-0 7-11 1/2
Mas. Opq. Rough Opq. Frame		
5-3 5-3 5-2 1/2	 4863	 4863-2
5-6 5-6 5-5 1/2	 4866	 4866-2
6-0 6-0 5-11 1/2	 4872	 4872-2
6-6 6-6 6-5 1/2	 4878	 4878-2
7-0 7-0 6-11 1/2	 4884	 4884-2

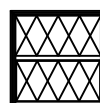
OTHER GRILLE PATTERNS



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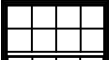
DIAMOND

Next Dimension Series

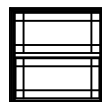
IMPACT SINGLE HUNG - 54" WIDE

ELEVATIONS

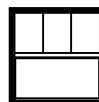
SCALE: 1/8" = 1'-0"

	Mas. Opq. Rough Opq. Frame	4-6		9-0	
		4-6	4-5 1/2	9-0	8-11 1/2
2-6	2-6				
	2-5 1/2	5430		5430-2	
3-0	3-0				
	2-11 1/2	5436		5436-2	
3-6	3-6				
	3-5 1/2	5442		5442-2	
4-0	4-0				
	3-11 1/2	5448		5448-2	
4-6	4-6				
	4-5 1/2	5454		5454-2	
5-0	5-0				
	4-11 1/2	5460		5460-2	

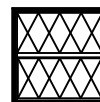
OTHER GRILLE PATTERNS



PRAIRIE



PLAZA



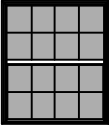
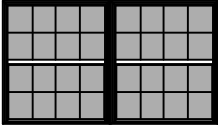
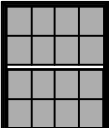
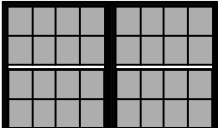
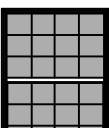
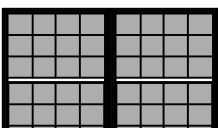
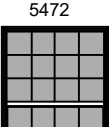
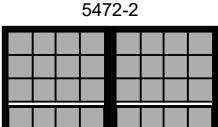
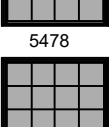
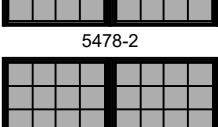
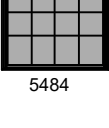
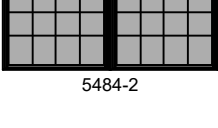
DIAMOND

Next Dimension Series

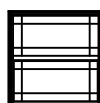
IMPACT SINGLE HUNG - 54" WIDE

ELEVATIONS

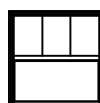
SCALE: 1/8" = 1'-0"

	4-6	9-0
Mas. Opq.	4-6	9-0
Rough Opq.	4-5 1/2	8-11 1/2
Frame		
5-3		
5-3	5463	5463-2
5-2 1/2		
5-6	5466	5466-2
5-6		
5-5 1/2	5472	5472-2
6-0		
6-0	5478	5478-2
5-11 1/2		
6-6	5484	5484-2
6-6		
6-5 1/2		
7-0		
7-0		
6-11 1/2		

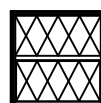
OTHER GRILLE PATTERNS



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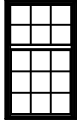
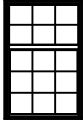
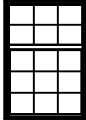
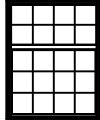
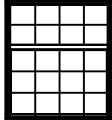
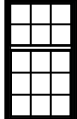
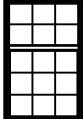
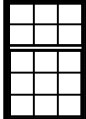
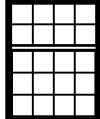
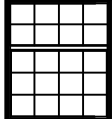
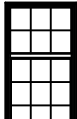
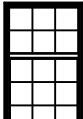
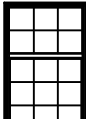
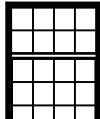
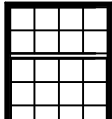
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG

ELEVATIONS : COTTAGE

SCALE: 1/8" = 1'-0"

	1-6	2-0	2-6	2-8	3-0	3-4	3-6	4-0	4-6
	1-6	2-0	2-6	2-8	3-0	3-4	3-6	4-0	4-6
Mas. Opg. Rough Opg. Frame	1-5 1/2	1-11 1/2	2-5 1/2	2-7 1/2	2-11 1/2	3-3 1/2	3-5 1/2	3-11 1/2	4-5 1/2
5-0 5-0 4-11 1/2	 1860	 2460	 3060	 3260	 3660	 4060	 4260	 4860	 5460
5-3 5-3 5-2 1/2	 1863	 2463	 3063	 3263	 3663	 4063	 4263	 4863	 5463
5-6 5-6 5-5 1/2	 1866	 2466	 3066	 3266	 3666	 4066	 4266	 4866	 5466

OTHER GRILLE PATTERNS



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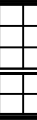
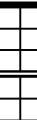
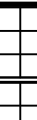
DIAMOND

Next Dimension Series

IMPACT SINGLE HUNG

ELEVATIONS : ORIEL

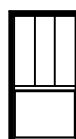
SCALE: 1/8" = 1'-0"

	1-6	2-0	2-6	2-8	3-0	3-4	3-6	4-0	4-6
	1-6	2-0	2-6	2-8	3-0	3-4	3-6	4-0	4-6
Mas. Opq. Rough Opq. Frame	1-5 1/2	1-11 1/2	2-5 1/2	2-7 1/2	2-11 1/2	3-3 1/2	3-5 1/2	3-11 1/2	4-5 1/2
5-0 5-0 4-11 1/2	 1860	 2460	 3060	 3260	 3660	 4060	 4260	 4860	 5460
5-3 5-3 5-2 1/2	 1863	 2463	 3063	 3263	 3663	 4063	 4263	 4863	 5463
5-6 5-6 5-5 1/2	 1866	 2466	 3066	 3266	 3666	 4066	 4266	 4866	 5466

OTHER GRILLE PATTERNS



PRAIRIE



PLAZA



DIAMOND